

	Type	L #	Hits	Search Text	DBs	Time Stamp	Comments	Error Definitio	Errors
1	BRS	L1	134	(cmp or ("chemical mechanical" adj (polish\$3 or planariz\$5))) and phosphonic	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 10:29			0
2	BRS	L8	45	1 and 438/\$.ccls.	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 10:30			0
3	BRS	L15	13	@pd<=20001011 and 8	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 10:31			0
4	BRS	L87	0	phosphonomethyliminodiacetic acid and 1	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 11:54			0
5	BRS	L94	142	phosphonomethyliminodiacetic acid	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 11:49			0
6	BRS	L101	0	"N-phosphonomethyliminodiacetic acid" and cmp	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 11:51			0
7	BRS	L108	1	"N-phosphonomethyliminodiacetic acid" and polish\$3	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 11:53			0
8	BRS	L115	0	"N-phosphonomethyliminodiacetic acid" and planariz\$5\$3	USPAT; US-PGPUB; EPO; JPO; DERWENT; IBM_TDB	2003/05/12 11:53			0

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FILE 'REGISTRY' ENTERED AT 14:19:13 ON 12 MAY 2003  
E AMINOTRIMETHYLENEPHOSPHONIC/CN

L1 FILE 'USPATFULL' ENTERED AT 14:21:02 ON 12 MAY 2003  
1 S US5783489/PN

L2 FILE 'CAPLUS' ENTERED AT 14:22:04 ON 12 MAY 2003  
0 S US5783489/PN

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L3 0 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS ACI  
L4 0 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS AC  
L5 3 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS AN

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L6 44 S L5  
L7 0 S L1 AND L6

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 E3 0 --> AMINOTRIMETHYLENPHOSPHONIC/CN  
 E4 1 AMINOTRIMETHYLENPHOSPHONIC ACID AMMONIUM SALT/CN  
 E5 1 AMINOTRIMETHYLENPHOSPHONIC ACID DICALCIUM SALT/CN

E6	1	AMINOTRIMETHYLOLMETHANE/CN
E7	1	AMINOTRIMETHYLSILANE/CN
E8	1	AMINOTRINEOPHYLSTANNANE/CN
E9	1	AMINOTRIPEPTIDASE/CN
E10	1	AMINOTRIPEPTIDASE (CLOSTRIDIUM PERFRINGENS STRAIN 13 GENE PEPT)/CN
E11	1	AMINOTRIPEPTIDASE (PEPTIDASE T) (OCEANOBACILLUS IHEYENSIS STRAIN HTE831 GENE OB0531)/CN
E12	1	AMINOTRIPEPTIDASE (PEPTIDASE T) (OCEANOBACILLUS IHEYENSIS STRAIN HTE831 GENE OB1859)/CN

=> file uspatfull

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FILE LAST UPDATED: 8 May 2003 (20030508/ED)

HIGHEST GRANTED PATENT NUMBER: US6560778

HIGHEST APPLICATION PUBLICATION NUMBER: US2003088899

CA INDEXING IS CURRENT THROUGH 8 May 2003 (20030508/UPCA)

ISSUE CLASS FIELDS (/INCL) CURRENT THROUGH: 8 May 2003 (20030508/PD)

REVISED CLASS FIELDS (/NCL) LAST RELOADED: Feb 2003

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                   DRWN, AB, GOVI, PARN, SUMM, DRWD, DETD, CLM, INCL,  
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L1 1 S US5783489/PN

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L1 ANSWER 1 OF 1 USPATFULL  
AN 1998:85866 USPATFULL  
TI Multi-oxidizer slurry for chemical mechanical polishing  
IN Kaufman, Vlasta Brusic, Geneva, IL, United States  
Wang, Shumin, Naperville, IL, United States  
PA Cabot Corporation, Boston, MA, United States (U.S. corporation)  
PI US 5783489 19980721 <--  
AI US 1996-718937 19960924 (8)  
DT Utility  
FS Granted  
REP US 3385682 May 1968 Lowen  
US 3668131 Jun 1972 Banush et al.  
US 4671851 Jun 1987 Beyer et al.  
US 4789648 Dec 1988 Chow et al.  
US 4818333 Apr 1989 Michaud  
US 4910155 Mar 1990 Cote et al.  
US 4944836 Jul 1990 Beyer et al.  
US 4954459 Sep 1990 Avanzino et al.  
US 4956313 Sep 1990 Cote et al.  
US 4992135 Feb 1991 Doan  
US 5137544 Aug 1992 Medellin  
US 5157876 Oct 1992 Medellin  
US 5173438 Dec 1992 Sandhu  
US 5209816 May 1993 Yu et al.  
US 5244534 Sep 1993 Yu et al.  
US 5256402 Oct 1993 Prencipe et al.  
US 5340370 Aug 1994 Cadien et al.  
US 5354490 Oct 1994 Yu et al.  
US 5389194 Feb 1995 Rostoker et al.  
US 5391258 Feb 1995 Brancaleoni et al.  
US 5407526 Apr 1995 Danielson et al.  
US 5476606 Dec 1995 Brancaleoni  
US 5527423 Jun 1996 Neville et al.  
US 5540810 Jul 1996 Sandhu et al.  
US 5575837 Nov 1996 Kodama et al.  
EXNAM Primary Examiner: Jones, Deborah  
CLMN Number of Claims: 38  
ECL Exemplary Claim: 1  
DRWN No Drawings  
AB A chemical mechanical polishing slurry comprising at least two oxidizing  
agents, an organic acid and an abrasive and a method for using the  
chemical mechanical polishing slurry to remove titanium, titanium  
nitride, and an aluminum alloy containing layer from a substrate.  
SUMM BACKGROUND OF THE INVENTION

## 1. Field of the Invention

This invention concerns a chemical mechanical polishing slurry including at least two oxidizers. The chemical mechanical polishing slurry is useful for polishing metal layers and thin-films associated with semiconductor manufacturing. More particularly this invention concerns a chemical mechanical polishing slurry that is especially adapted for polishing multiple metal layers and thin-films where one of the layers or films is comprised of aluminum or an aluminum containing alloy and another layer or thin film is comprised of titanium or a titanium containing alloy such as titanium nitride.

## 2. Description of the Art

Integrated circuits are made up of millions of active devices formed in or on a silicon substrate. The active devices, which are initially isolated from one another, are interconnected to form functional circuits and components. The devices are interconnected through the use of well-known multilevel interconnections. Interconnection structures normally have a first layer of metallization, an interconnection layer, a second level of metallization, and sometimes a third and subsequent level of metallization. Interlevel dielectrics such as doped and undoped silicon dioxide ( $\text{SiO}_2$ ), are used to electrically isolate the different levels of metallization in a silicon substrate or well. The electrical connections between different interconnection levels are made through the use of metallized vias. U.S. Pat. No. 4,789,648, which is incorporated herein by reference, describes a method for preparing multiple metallized layers and metallized vias in insulator films. In a similar manner, metal contacts are used to form electrical connections between interconnection levels and devices formed in a well. The metal vias and contacts may be filled with various metals and alloys including titanium (Ti), titanium nitride (TiN), tantalum (Ta), aluminum copper (Al--Cu), aluminum silicon (Al--Si), copper (Cu), tungsten (W), and combinations thereof. The metal vias and contacts generally employ an adhesion layer such as titanium nitride (TiN) and/or titanium (Ti) to adhere the metal layer to the  $\text{SiO}_2$  substrate. At the contact level, the adhesion layer acts as a diffusion barrier to prevent the filled metal and  $\text{SiO}_2$  from reacting.

In one semiconductor manufacturing process, metallized vias or contacts are formed by a blanket metal deposition followed by a chemical mechanical polish (CMP) step. In a typical process, via holes are etched through an interlevel dielectric (ILD) to interconnection lines or to a semiconductor substrate. Next, a thin adhesion layer such as titanium nitride and/or titanium is generally formed over the ILD and is directed into the etched via hole. Then, a metal film is blanket deposited over the adhesion layer and into the via hole. Deposition is continued until the via hole is filled with the blanket deposited metal. Finally, the excess metal is removed by chemical mechanical polishing, (CMP) to form metal vias. Processes for manufacturing and/or CMP of ILD's are disclosed in U.S. Pat. Nos. 4,671,851, 4,910,155 and 4,944,836.

In a typical chemical mechanical polishing process, the substrate is placed in direct contact with a rotating polishing pad. A carrier applies pressure against the backside of the substrate. During the polishing process, the pad and table are rotated while a downward force is maintained against the substrate back. An abrasive and chemically reactive solution, commonly referred to as a "slurry" is applied to the pad during polishing. The slurry initiates the polishing process by chemically reacting with the film being polished. The polishing process is facilitated by the rotational movement of the pad relative to the



substrate as slurry is provided to the wafer/pad interface. Polishing is continued in this manner until the desired film on the insulator is removed.

The slurry composition is an important factor in the CMP step. Depending on the choice of the oxidizing agent, the abrasive, and other useful additives, the polishing slurry can be tailored to provide effective polishing to metal layers at desired polishing rates while minimizing surface imperfections, defects and corrosion and erosion. Furthermore, the polishing slurry may be used to provide controlled polishing selectivities to other thin-film materials used in current integrated circuit technology such as titanium, titanium nitride and the like.

Typically CMP polishing slurries contain an abrasive material, such as silica or alumina, suspended in an oxidizing, aqueous medium. For example, U.S. Pat. No. 5,244,534 to Yu et al. reports a slurry containing alumina, hydrogen peroxide, and either potassium or ammonium hydroxide that is useful to remove tungsten at predictable rates with little removal of the underlying insulating layer. U.S. Pat. No. 5,209,816 to Yu et al. discloses a slurry comprising perchloric acid, hydrogen peroxide and a solid abrasive material in an aqueous medium that is useful for polishing aluminum. U.S. Pat. No. 5,340,370 to Cadien and Feller discloses a tungsten polishing slurry comprising approximately 0.1M potassium ferricyanide, approximately 5 weight percent silica and potassium acetate. Acetic acid is added to buffer the pH at approximately 3.5.

U.S. Pat. No. 4,789,648 to Beyer et al. discloses a slurry formulation using alumina abrasives in conjunction with sulfuric, nitric, and acetic acids and deionized water. U.S. Pat. Nos. 5,391,258 and 5,476,606 disclose slurries for polishing a composite of metal and silica which includes an aqueous medium, abrasive particles and an anion which controls the rate of silica removal. Other polishing slurries for use in CMP applications are described in U.S. Pat. No. 5,527,423 to Neville et al., U.S. Pat. No. 5,354,490 to Yu et al., U.S. Pat. No. 5,340,370 to Cadien et al., U.S. Pat. No. 5,209,816 to Yu et al., U.S. Pat. No. 5,157,876 to Medellin, U.S. Pat. No. 5,137,544 to Medellin, and U.S. Pat. No. 4,956,313 to Cote et al.

It has been recognized that CMP slurries that are used to polish multiple metal layers in a single step typically exhibit a low polishing rate towards at least one of the metal layers. As a result, the polishing step is lengthened or operated at aggressive polishing conditions that can cause undesirable erosion of the SiO<sub>2</sub> layer and recessing of the metal vias and/or metal lines. Such recessing causes a non-planar via layer or metal line layer to be formed which impairs the ability to print high resolution lines during subsequent photolithography steps and can cause the formation of voids or open circuits in the formed metal interconnections. Additionally, recessing increases when over polishing is used to ensure complete removal of the titanium, titanium nitride, and aluminum films across the surface of a wafer. Thus, a need remains for CMP slurries which reliably polish a plurality of metal layers including a titanium layer in an integrated circuit. Accordingly, a new CMP polishing slurry that polishes titanium at a higher rate is needed to overcome the present substrate manufacturing reliability issues.

#### SUMMARY OF THE INVENTION

The present invention is directed to a single chemical mechanical polishing slurry that is able to polish aluminum alloy, titanium, and titanium nitride layers at acceptable rates.

In addition, the chemical mechanical polishing slurry has a low insulator polishing selectivity while exhibiting high polishing selectivities towards titanium, titanium nitride, and aluminum.

Furthermore, this invention is directed to methods for using a single chemical mechanical polishing slurry to polish a plurality of metal layers in an integrated circuit.

In one embodiment, this invention is an aqueous chemical mechanical polishing slurry. The chemical mechanical polishing slurry comprises an abrasive, from about 0.2 to about 10.0 weight percent of a first oxidizer, from about 0.5 to about 10.0 weight percent of a second oxidizer, and from about 0.5 to about 3.0 weight percent of at least one organic acid. The chemical mechanical polishing slurry should have a pH of from about 2.0 to about 8.0.

In another embodiment, this invention is an aqueous chemical mechanical polishing slurry. The chemical mechanical polishing slurry comprises alumina, from about 0.2 to about 10.0 weight percent ammonium persulfate, from about 0.5 to about 10.0 weight percent hydrogen peroxide, and from about 0.5 to about 3.0 succinic acid. Furthermore, the pH of the chemical mechanical polishing slurry ranges from about 2.0 to about 8.0.

In still another embodiment, this invention is a method for polishing a substrate. The method includes admixing an abrasive, from about 0.2 to about 10.0 weight percent of a first oxidizer, from about 0.5 to about 10.0 weight percent of a second oxidizer, from about 0.5 to about 3.0 weight percent of at least one organic acid, and deionized water to give a chemical mechanical polishing slurry. Next, the chemical mechanical polishing slurry is applied to the substrate and at least a portion of a titanium layer, at least a portion of a titanium nitride adhesion layer and at least a portion of an aluminum alloy containing layer associated with the substrate are removed by bringing a pad into contact with the substrate and moving the pad in relation to the substrate.

#### DETD DESCRIPTION OF THE CURRENT EMBODIMENT

The present invention relates to a chemical mechanical polishing slurry that comprises an abrasive and at least two oxidizers. The chemical mechanical polishing slurry is used to polish at least one metal layer associated with a substrate selected from the group including integrated circuits, thin films, multiple level semiconductors, and wafers. In particular, the chemical mechanical polishing slurry of this invention has been found to exhibit excellent polishing selectivities when used to polish a substrate including titanium, titanium nitride, and aluminum alloy containing layers in a single step, multiple metal layer chemical mechanical polishing process.

Before describing the details of the various preferred embodiments of this invention, some of the terms that are used herein will be defined. The chemical mechanical polishing slurry, ("CMP slurry"), is a useful product of this invention that comprises an at least two oxidizing agents, an abrasive, an organic acid, and other optional ingredients. The CMP slurry is useful for polishing a multiple level metallization which may include but are not limited to semiconductor thin-films, integrated circuit thin-films, and for any other films and surfaces where CMP processes are useful. The terms "aluminum" and "aluminum containing alloys" are used interchangeably herein as it is within the understanding of one of skill in the art that pure aluminum is a poor

conductor and that most "aluminum" containing metallization layers are actually comprised of an aluminum containing alloy, such as Al--Cu, that are good conductors.

The oxidizing agents useful in the chemical mechanical polishing slurry are incorporated into a CMP slurry to aid in oxidizing the multiple metal layers to their corresponding oxide, hydroxide, or ions. For example, in the present invention, the oxidizing agents may be used to oxidize a metal layer to its corresponding oxide or hydroxide, e.g., titanium to titanium oxide, tungsten to tungsten oxide, copper to copper oxide, and aluminum to aluminum oxide. The oxidizing agents of this invention are useful when incorporated into a polishing slurry to polish metals and metal based components including titanium, titanium nitride, tantalum, copper, tungsten, aluminum, and aluminum alloys such as aluminum/copper alloys, and various mixtures and combinations thereof by mechanically polishing the metals to remove the respective oxide layer.

The CMP slurry of this invention includes at least two oxidizers. The first oxidizer is selected from peroxy compounds which may disassociate through hydroxy radicals. Such oxidizers exhibit good polishing selectivity towards titanium. Non-exclusive examples of such peroxy compounds include peracetic acid, urea hydrogen peroxide, sodium peroxide, perboric acid, sodium percarbonate, and hydrogen peroxide, with hydrogen peroxide being the preferred first oxidizer. The first oxidizer may be present in the overall chemical mechanical polishing slurry in an amount ranging from about 0.5 to about 10.0 weight percent. It is preferred that the first oxidizer is present in the slurry in an amount ranging from about 1.0 to about 6.0 weight percent and most preferably from about 2.0 to about 4.0 weight percent.

The CMP slurry of this invention includes a second oxidizer. The second oxidizer should be capable of CMP polishing of aluminum and aluminum containing alloy metal layers with good selectivities. The second oxidizer is selected from dipersulfate and monopersulfate compounds. Ammonium persulfate is a preferred second oxidizer. The second oxidizer may be present in the chemical mechanical polishing slurry in an amount ranging from about 0.2 to about 10.0 weight percent. More preferably, the second oxidizer will be present in the chemical mechanical polishing slurry in an amount ranging from about 2.0 to about 8.0 weight percent with a range of from about 3.0 to about 5.0 being most preferred.

The CMP slurry of this invention includes an abrasive. The abrasive is typically a metal oxide abrasive. The metal oxide abrasive may be selected from the group including alumina, titania, zirconia, germania, silica, ceria and mixtures thereof. The CMP slurry of this invention preferably includes from about 1.0 to about 9.0 weight percent or more of an abrasive. It is more preferred, however, that the CMP slurry of this invention includes from about 3.0 to about 6.0 weight percent abrasive.

The metal oxide abrasive may be produced by any techniques known to those skilled in the art. Metal oxide abrasives can be produced using any high temperature process such as sol-gel, hydrothermal or, plasma process, or by processes for manufacturing fumed or precipitated metal oxides. Preferably, the metal oxide is a fumed or precipitated abrasive and, more preferably it is a fumed abrasive such as fumed silica or fumed alumina. For example, the production of fumed metal oxides is a well-known process which involves the hydrolysis of suitable feedstock vapor (such as aluminum chloride for an alumina abrasive) in a flame of hydrogen and oxygen. Molten particles of roughly spherical shapes are formed in the combustion process, the diameters of which are varied through process parameters. These molten spheres of alumina or similar

oxide, typically referred to as primary particles, fuse with one another by undergoing collisions at their contact points to form branched, three dimensional chain-like aggregates. The force necessary to break aggregates is considerable and often considered irreversible. During cooling and collecting, the aggregates undergo further collision that may result in some mechanical entanglement to form agglomerates. Agglomerates are thought to be loosely held together by van der Waals forces and can be reversed, i.e., de-agglomerated, by proper dispersion in a suitable media.

Precipitated abrasives may be manufactured by conventional techniques such as by coagulation of the desired particles from an aqueous medium under the influence of high salt concentrations, acids or other coagulants. The particles are filtered, washed, dried and separated from residues of other reaction products by conventional techniques known to those skilled in the art.

A preferred metal oxide will have a surface area, as calculated from the method of S. Brunauer, P. H. Emmet, and I. Teller, J. Am. Chemical Society, Volume 60, Page 309 (1938) and commonly referred to as BET, ranging from about 5 m.sup.2 /g to about 430 m.sup.2 /g and preferably from about 30 m.sup.2 /g to about 170 m.sup.2 /g. Due to stringent purity requirements in the IC industry the preferred metal oxide should be of a high purity. High purity means that the total impurity content, from sources such as raw material impurities and trace processing contaminants, is typically less than 1% and preferably less than 0.01% (i.e., 100 ppm).

In this preferred embodiment, the metal oxide abrasive consists of metal oxide aggregates having a size distribution less than about 1.0 micron, a mean aggregate diameter less than about 0.4 micron and a force sufficient to repel and overcome the van der Waals forces between abrasive aggregates themselves. Such metal oxide abrasive has been found to be effective in minimizing or avoiding scratching, pit marks, divots and other surface imperfections during polishing. The aggregate size distribution in the present invention may be determined utilizing known techniques such as transmission electron microscopy (TEM). The mean aggregate diameter refers to the average equivalent spherical diameter when using TEM image analysis, i.e., based on the cross-sectional area of the aggregate. By force is meant that either the surface potential or the hydration force of the metal oxide particles must be sufficient to repel and overcome the van der Waals attractive forces between the particles.

In another preferred embodiment, the metal oxide abrasive may consist of discrete, individual metal oxide particles having a primary particle diameter less than 0.4 micron (400 nm) and a surface area ranging from about 10 m.sup.2 /g to about 250 m.sup.2 /g.

Preferably, the metal oxide abrasive is incorporated into the aqueous medium of the polishing slurry as a concentrated aqueous dispersion of metal oxides, which aqueous dispersion of metal oxide abrasives typically ranges from about 3% to about 45% solids, and preferably between 10% and 20% solids. The aqueous dispersion of metal oxides may be produced utilizing conventional techniques, such as slowly adding the metal oxide abrasive to an appropriate media, for example, deionized water, to form a colloidal dispersion. The dispersion is typically completed by subjecting it to high shear mixing conditions known to those skilled in the art. The pH of the slurry may be adjusted away from the isoelectric point to maximize colloidal stability.

The CMP slurry of this invention includes an organic acid. A wide range

of conventional organic acids, salts of organic acids, and mixtures thereof are useful in the CMP slurry of the present invention to enhance the selectivity to oxide polishing rate, such as monofunctional acids, di-functional acids, hydroxyl/carboxylate acids, chelating, non-chelating acids, and their salts. Preferably, the organic acid is selected from the group of acetic acid, adipic acid, butyric acid, capric acid, caproic acid, caprylic acid, citric acid, glutaric acid, glycolic acid, formic acid, fumaric acid, lactic acid, lauric acid, malic acid, maleic acid, malonic acid, myristic acid, oxalic acid, palmitic acid, phthalic acid, propionic acid, pyruvic acid, stearic acid, succinic acid, tartaric acid, valeric acid and derivatives, including salts thereof.

The organic acid or salt should be present in the final CMP slurry, individually or in combination with other organic acids or salts, in an amount sufficient to enhance the oxide selectivity without detrimentally effecting the stability of the CMP slurry. As such, the organic acid is typically present in the slurry from about 0.05% to 15% by weight, and preferably in a range between 0.5% and 5.0% by weight. Examples of chemical mechanical polishing slurries including organic acids and salts thereof are disclosed in U.S. Pat. Application Ser. No. 08/644,509 which is incorporated herein by reference. A preferred organic acid is succinic acid. Succinic acid has been found to promote passivation of aluminum and it also inhibits the removal of the dielectric layer.

Other well known polishing slurry additives may be incorporated into the chemical mechanical polishing slurry of this invention. One type of optional additives are inorganic acids and/or salts thereof which may be added to the polishing slurry to further improve or enhance the polishing rate of the barrier layers in the wafer, such as titanium and tantalum. Useful inorganic additives include sulfuric acid, phosphoric acid, nitric acid, ammonium salts, potassium salts, sodium salts or other cationic salts of sulfates and phosphates.

In order to promote stabilization of the polishing slurry including oxidizing agents against settling, flocculation and decomposition, a variety of optional additives, such as surfactants, stabilizers, or dispersing agents, can be used. If a surfactant is added to the CMP slurry, then it can be an anionic, cationic, nonionic, or amphoteric surfactant or a combination of two or more surfactants can be employed. Furthermore, it has been found that the addition of a surfactant may be useful to improve the within-wafer-non-uniformity (WIWNU) of the wafers, thereby improving the surface of the wafer and reducing wafer defects. Non-limiting examples of preferred stabilizers useful in the CMP slurry of this invention include but are not limited to phosphonic acids such as aminotri(methylenephosphonic) acid, 1-hydroxyethylidene-4-diphosphonic acid, hexamethylenediaminetetramethylene phosphonic acid, and diethylenetetramine pentamethylenephosphonic acid. One or more stabilizers may be present in the CMP slurry of this invention in an amount that is sufficient to produce measurable improvements in slurry stability, and generally in an amount ranging from about 100 ppm to about 5.0 weight percent.

In general, the amount of additive such as a surfactant that may be used in the present invention should be sufficient to achieve effective stearic stabilization of the slurry and will typically vary depending on the particular surfactant selected and the nature of the surface of the metal oxide abrasive. For example, if not enough of a selected surfactant is used, it will have little or no effect on stabilization. On the other hand, too much surfactant in the CMP slurry may result in undesirable foaming and/or flocculation in the slurry. As a result, stabilizers such as surfactants should generally be present in a range

between about 0.001% and 10% by weight. Furthermore, the additive may be added directly to the slurry or treated onto the surface of the metal oxide abrasive utilizing known techniques. In either case, the amount of additive is adjusted to achieve the desired concentration in the polishing slurry.

Stabilizers most useful in the CMP slurry of this invention are phosphonic acids and salts thereof. A most preferred phosphonic acid stabilizer is aminotrimethylene phosphonic acid. A phosphonic acid stabilizer may be present in the CMP slurry of this invention in an amount ranging from about 0.01 to about 5.0 weight percent. The addition of one or more phosphonic acids to the CMP slurry of this invention may also inhibit metallic corrosion.

It is desirable to maintain the pH of the CMP slurry of this invention within a range of from about 2.0 to about 8, and preferably between from about 3.5 to about 6 in order to facilitate control of the CMP process. Specifically, it has been observed that the metal surface film passivation capability of the CMP slurry of this invention is compromised at high pH's, e.g., greater than 8. Likewise, slurry handling problems and substrate polishing quality problems are encountered when the pH of the CMP slurry of this invention is too low, e.g., less than 2. The pH of the CMP slurry of this invention may be adjusted using any known acid, base, or amine. However, the use of an acid or base that contains no metal ions, such as ammonium hydroxide and amines, or nitric, phosphoric, sulfuric, or organic acids are preferred to avoid introducing undesirable metal components into the CMP slurry of this invention.

The chemical mechanical polishing slurry of this invention has been found to have a high titanium (Ti) polishing rate as well as a high polishing rates towards titanium nitride (TiN) an aluminum containing layer and especially towards an Al--Cu metal layer. In addition, the chemical mechanical polishing slurry exhibits desirable low polishing rates towards the dielectric insulating layer.

One important application for the chemical mechanical polishing slurry of this invention is as a chemical mechanical polish for thin layer films comprising titanium, aluminum and aluminum containing alloys such as Al--Cu. In such a polishing application, the single polishing slurry is effective to polish titanium, titanium nitride, and aluminum alloy containing layers. The CMP slurry of this invention preferably exhibit a Al--Cu to titanium [Al--Cu:Ti] polishing selectivity and a Al--Cu to TiN [Al--Cu:TiN] polishing selectivity of from about 2:1 to about 1:2 and preferably from about 1:1.25 to about 1.25:1. At the same time the CMP slurry of this invention exhibits a very low dielectric (SiO<sub>2</sub>) polishing rate and preferably an SiO<sub>2</sub> polishing rate less than 40.ÅNG./min.

The CMP slurry may be produced using conventional techniques known to those skilled in the art. Typically, the oxidizing agent and any optional additives, are mixed into the aqueous medium, such as deionized or distilled water, at pre-determined concentrations under low shear conditions until such components are completely dissolved in the medium. A concentrated dispersion of the metal oxide abrasive, such as fumed alumina, is added to the medium and diluted to the desired loading level of abrasive in the final CMP slurry.

The CMP slurries of the present invention may be supplied as one package system (oxidizing agents, abrasive, and additives in a stable aqueous medium). To avoid possible CMP slurry degradation, however, it is preferred that at least a two package system is used where the first

package comprises the first oxidizer and the second package comprises the second oxidizer. The remaining components, the abrasive, the organic acid, and any optional additives may be placed in either the first container, the second container or in a third container. Furthermore, the components in the first container or second container may be in dry form while the components in the corresponding container are in the form of an aqueous dispersion. For example, the first container may comprise the first oxidizer in aqueous form while the second container comprises an aqueous dispersion of the abrasive the second oxidizer and the organic acid. Alternately, the first container may comprise an aqueous dispersion of an abrasive and the first oxidizer while the second container may comprise the organic acid and the second oxidizer in aqueous form. Other two-container combinations of the ingredients of the CMP slurry of this invention are within the knowledge of one having ordinary skill in the art. It is preferred that the first oxidizer and the second oxidizer are held in separate containers as they may degrade over time when combined unless they are stored at low temperatures, e.g., 10.degree. C. or less.

A multi-package CMP slurry system may be used with any standard polishing equipment appropriate for use on the desired metal layer of the wafer. The multi-package system includes one or more CMP slurry components in aqueous or dry form in two or more containers. The multi-package system is used by combining the components from the various containers in the desired amounts to give a CMP slurry comprising at least two oxidizing agents, an abrasive, and an organic acid in amounts described above.

The CMP slurry of the present invention does not significantly increase the silicon dioxide polishing rate above about 40.ANG./min. However, the CMP slurry of this invention significantly increases the polishing rate of titanium or titanium nitride while maintaining a high polishing rate towards aluminum and aluminum containing alloys such as Al--Cu. Thus, the CMP slurry of this invention is effective in controlling polishing selectivities of titanium, titanium nitride and Al--Cu. The polishing slurry of the present invention may be used during the various stages of semiconductor integrated circuit manufacture to provide effective polishing at desired polishing rates while minimizing surface imperfections and defects.

#### EXAMPLES

We have discovered that a CMP slurry including two oxidizers is capable of polishing a multiple metal layer comprising titanium, titanium nitride, and Al--Cu at high rates while exhibiting an acceptable low polishing rate towards the dielectric layer.

The following examples illustrate preferred embodiments of this invention as well as preferred methods for using compositions of this invention.

##### Example 1

In this example, CMP polishing was accomplished using two CMP slurries including 4.0 weight percent ammonium persulfate, 3.0 weight percent succinic acid, 5.0 weight percent of a fumed alumina abrasive, WA-355, manufactured by the Microelectronics Materials Division of Cabot Corporation, in Tuscola, Ill. and sold under the trademark SEMI-SPERSE.RTM., and either 0 or 3.0 weight percent hydrogen peroxide with the remainder of the slurry consisting of deionized water. The slurry was adjusted to a pH of 5.0 with ammonium hydroxide.

The CMP slurry was applied to Ti coated blanket wafers. The wafers were placed in an IPEC 472 tool manufactured by IPEC Planar. The wafers were subjected to 5 psi down force, a table speed of 45 rpm, and a spindle speed of 60 rpm. The CMP slurry was applied to a XMGH 1158 pad manufactured by Rodel, Inc. at a rate of 200 ml/min.

The titanium removal rate for the CMP slurry containing no hydrogen peroxide was 8.6 nm/min and the titanium/Al--Cu selectivity was 40.7. The titanium removal rate for the CMP slurry containing 3.0 weight percent hydrogen peroxide was 200 nm/min and the titanium/Al--Cu selectivity was 1:1. In both tests the Al--Cu removal rate was about 200 nm/min.

#### Example 2

This example studies the effect of varying solution pH on the aluminum polishing rates and Ti, TiN, and SiO.sub.2 selectivities of a CMP slurry of this invention. This example used a CMP slurry of this invention having the following composition; 4.0 weight percent ammonium persulfate; 3.0 weight percent succinic acid; 3.0 weight percent hydrogen peroxide; 5.0 weight percent alumina abrasive (WA-355) with the remainder being deionized water. The pH of the slurry was adjusted using ammonium hydroxide to give two slurries; the first with a pH of 3.5 and the second with a pH of 5.0.

The CMP slurry was applied to Al, Ti, TiN, and SiO.sub.2 blanket coated wafers. The wafers were placed in a IPEC 472 tool and polished using a 5 psi down force, a table speed of 45 rpm, and a spindle speed of 60 rpm. The CMP slurry was applied to a XMGH1158 pad at a rate of 200 ml/min. Table 1, below summarizes the results of this example.

TABLE 1

	pH 3.5	pH 5.0
Al removal rate:	350 nm/min	600 nm/min
Al WIWNU	7.6%	14%
Sel. to Ti	1.72:1	1.61:1
Sel. to TiN	1.79:1	3.9:1
Sel. to SiO.sub.2	88:1	n/m
Dishing, 50 .mu.m*	57 nm	40.5 nm
Dishing, 128 .mu.m**	198 nm	164 nm
Erosion	65 nm	54 nm

\*the result is based on initial feature depth of 750 nm covered with 1.5 .mu.m of AlCu.

\*\*the result is based on initial feature depth of 750 nm covered with 0.8 .mu.m of AlCu.

The polishing results, set forth in Table 1, above, clearly show that the CMP slurry of this invention is useful over a wide pH range.

#### Example 3

This example investigates the effect of the addition of phosphonic acids to a CMP slurry of this invention on titanium dissolution. A CMP slurry consisting of 4.0 weight percent ammonium persulfate, 3.0 weight percent



succinic acid, 3.0 weight percent hydrogen peroxide, 5.0 weight percent alumina abrasive (WA-355), and deionized water was used in this example. The CMP slurry, with and without the addition of small amounts of aminotri(methylenephosphonic acid)) was introduced into an electrochemical cell, and the Ti dissolution rate of the freshly abraded surface was evaluated by electrochemical techniques five minutes after abrasion had ceased. The results of the tests are set forth in Table 2 immediately below:

TABLE 2

Slurry pH	% Phosphonic Acid	Ti Dissolution Rate
		(.ANG./min)
3.5	0	3.4
5.0	0	6.0
5.0	0.1	3.0
5.0	0.5	1.3
5.0	1.0	1.0
8.05	0	68
8.05	1.0	3.4

The results of these examples demonstrate that a CMP slurry including a first oxidizer and a second oxidizer is useful, over a wide range of pH's in polishing multiple layers of metallization in a single polishing step. The results also demonstrate that the addition of a stabilizer to a CMP slurry of this invention inhibits corrosion of a metal layer of a metal substrate.

While the present invention has been described by means of specific embodiments, it will be understood that modifications may be made without departing from the spirit of the invention. The scope of the invention is not to be considered as limited by the description of the invention set forth in the specification and examples, but rather as defined by the following claims.

CLM

What is claimed is:

1. A chemical mechanical polishing slurry comprising: an aqueous medium of; an abrasive; from about 0.2 to about 10.0 weight percent of a first oxidizer; from about 0.5 to about 10.0 weight percent of a second oxidizer; and from about 0.5 to about 15.0 weight percent of at least one organic acid, wherein the pH of the chemical mechanical polishing slurry ranges from about 2.0 to about 8.0.
2. The chemical mechanical polishing slurry of claim 1 wherein the first oxidizer is at least one peroxy compound which may disassociate through hydroxyl radicals.
3. The chemical mechanical polishing slurry of claim 2 wherein the first oxidizer is hydrogen peroxide.
4. The chemical mechanical polishing slurry of claim 1 wherein the second oxidizer is at least one dipersulfate salt or acid or monopersulfate salt or acid.
5. The chemical mechanical polishing slurry of claim 4 wherein the second oxidizer is ammonium persulfate.
6. The chemical mechanical polishing slurry of claim 1 wherein the abrasive is a metal oxide.

7. The chemical mechanical polishing slurry of claim 5 wherein the metal oxide abrasive is selected from the group including alumina, ceria, germania, silica, titania, zirconia, and mixtures thereof.
8. The chemical mechanical polishing slurry of claim 1 wherein the abrasive is an aqueous dispersion of a metal oxide.
9. The chemical mechanical polishing slurry of claim 7 wherein the metal oxide abrasive consists of metal oxide aggregates having a size distribution less than about 1.0 micron and a mean aggregate diameter less than about 0.4 micron.
10. The chemical mechanical polishing slurry of claim 7 wherein the metal oxide abrasive consists of discrete, individual metal oxide spheres having a primary particle diameter less than 0.400 micron and a surface area ranging from about 10 m.<sup>2</sup>/g to about 250 m.<sup>2</sup>/g.
11. The chemical mechanical polishing slurry of claim 1 wherein the abrasive has a surface area ranging from about 5 m.<sup>2</sup>/g to about 430 m.<sup>2</sup>/g.
12. The chemical mechanical polishing slurry of claim 11 wherein the abrasive has a surface area of from about 30 m.<sup>2</sup>/g to about 170 m.<sup>2</sup>/g.
13. The chemical mechanical polishing slurry of claim 7 wherein the abrasive is selected from the group consisting of precipitated abrasives or fumed abrasives.
14. The chemical mechanical polishing slurry of claim 13 wherein the abrasive is selected from the group consisting of silica, alumina, and mixtures thereof.
15. The chemical mechanical polishing slurry of claim 1 wherein the organic acid is succinic acid.
16. The chemical mechanical polishing slurry of claim 1 further including a surfactant.
17. The chemical mechanical polishing slurry of claim 1 further including a stabilizer.
18. A chemical mechanical polishing slurry comprising: an aqueous medium; from about 1.0 to about 9.0 weight percent alumina; from about 0.5 to about 10.0 weight percent hydrogen peroxide; from about 0.2 to about 10.0 weight percent ammonium persulfate; and from about 0.5 to about 5.0 weight percent succinic acid, wherein the pH of the chemical mechanical polishing slurry ranges from about 2.0 to about 8.0.
19. The chemical mechanical polishing slurry of claim 18 wherein hydrogen peroxide is present in the composition in an amount ranging from about 1.0 to about 6.0 weight percent.
20. The chemical mechanical polishing slurry of claim 18 wherein ammonium persulfate is present in the composition in an amount ranging from about 2.0 to about 8.0 weight percent.
21. The chemical mechanical polishing slurry of claim 18 wherein the alumina is present in the composition in an amount ranging from about 3.0 to about 6.0 weight percent.

22. The chemical mechanical polishing slurry of claim 18 including from about 100 ppm to about 5.0 weight percent of a stabilizer.
23. The chemical mechanical polishing slurry of claim 18 having a Ti/Al--Cu selectivity of from about 1:2 to about 2:1.
24. A method for polishing a substrate including at least one metal layer comprising the steps of: (a) admixing, from about 1.0 to about 9.0 weight percent of an abrasive, from about 0.2 to about 10.0 weight percent of a first oxidizer, from about 0.5 to about 10.0 weight percent of a second oxidizer, from about 0.5 to about 3.0 weight percent of at least one organic acid, and deionized water to give a chemical mechanical polishing slurry; (b) applying the chemical mechanical polishing slurry to the substrate; and (c) removing at least a portion of the metal layer from the substrate by bringing a pad into contact with the substrate and moving the pad in relation to the substrate.
25. The method of claim 24 wherein the substrate includes a titanium adhesion layer and an aluminum alloy containing layer and wherein at least a portion of the titanium layer and at least a portion of the aluminum alloy containing layer are removed in step (c).
26. The method of claim 24 wherein the substrate further includes a titanium nitride layer wherein at least a portion of the titanium nitride layer is removed in step (c).
27. The method of claim 24 wherein the chemical mechanical polishing slurry is applied to the pad before the pad is placed into contact with the substrate.
28. The method of claim 24 wherein the first oxidizer is at least one peroxy compound that may disassociate through hydroxyl radicals.
29. The method of claim 28 wherein the first oxidizer is hydrogen peroxide.
30. The method of claim 24 wherein the second oxidizer is at least one dipersulfate salt or acid or monopersulfate salt or acid.
31. The method of claim 30 wherein the second oxidizer is ammonium persulfate.
32. The method of claim 24 wherein the abrasive is a metal oxide.
33. The method of claim 32 wherein the metal oxide abrasive is selected from the group including alumina, ceria, germania, silica, titania, zirconia, and mixtures thereof.
34. The method of claim 24 wherein the abrasive is an aqueous dispersion of a metal oxide.
35. The method of claim 34 wherein the metal oxide abrasive is selected from the group consisting of precipitated alumina, fumed alumina, precipitated silica, fumed silica, and mixtures thereof.
36. The method of claim 24 wherein the organic acid is succinic acid.
37. A method for polishing a substrate including a titanium adhesion layer, a titanium nitride layer and an aluminum alloy containing layer comprising: (a) admixing, hydrogen peroxide, ammonium persulfate, succinic acid, and alumina with deionized water to give a mechanical chemical polishing slurry comprising from about 1.0 to about

9.0 weight percent alumina, from about 0.2 to about 10.0 weight percent ammonium persulfate, from about 0.5 to about 10.0 weight percent hydrogen peroxide, and from about 0.5 to about 3.0 succinic acid, wherein the pH of the chemical mechanical polishing slurry ranges from about 2.0 to about 8.0 and wherein the titanium to aluminum alloy polishing selectivity ranges from about 2:1 to about 1:2; (b) applying the chemical mechanical polishing slurry to the substrate; and (c) removing at least a portion of the titanium adhesion layer, at least a portion of the titanium nitride layer and at least a portion of the aluminum alloy layer by bringing a pad into contact with the substrate and moving the pad in relation to the substrate.

38. The method of claim 24 wherein the substrate is selected from the group consisting of integrated circuits, thin films, multiple level semiconductors, and wafers.

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 INCLS: 438/693.000; 252/079.200; 051/308.000; 051/309.000; 106/003.000  
 NCL NCLM: 438/692.000  
 NCLS: 051/308.000; 051/309.000; 106/003.000; 252/079.200; 438/693.000  
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 CBIB -- CA Accession Number, plus Bibliographic Data (compressed)  
 IND -- Index Data  
 IPC -- International Patent Classification  
 PATS -- PI, SO  
 STD -- BIB, IPC, and NCL

IABS --ABS, indented, with text labels  
 IBIB -- BIB, indented, with text labels  
 ISTD -- STD format, indented

OBIB ----- AN, plus Bibliographic Data (original)  
 OIBIB ----- OBIB, indented with text labels

SBIB ----- BIB, no citations  
 SIBIB ----- IBIB, no citations

The ALL format gives FIDE BIB ABS IND RE, plus sequence data when it is available.

The MAX format is the same as ALL.

The IALL format is the same as ALL with BIB ABS and IND indented, with text labels.

For additional information, please consult the following help messages:

HELP DFIELDS -- To see a complete list of individual display fields.  
 HELP FORMATS -- To see detailed descriptions of the predefined formats.  
 ENTER DISPLAY FORMAT (IDE):end

=> d hitstr  
 'HITSTR' IS NOT A VALID FORMAT FOR FILE 'REGISTRY'

The following are valid formats:

Substance information can be displayed by requesting individual fields or predefined formats. The predefined substance formats are: (RN = CAS Registry Number)

REG - RN  
 SAM - Index Name, MF, and structure - no RN

FIDE - All substance data, except sequence data  
 IDE - FIDE, but only 50 names  
 SQIDE - IDE, plus sequence data  
 SQIDE3 - Same as SQIDE, but 3-letter amino acid codes are used  
 SQD - Protein sequence data, includes RN  
 SQD3 - Same as SQD, but 3-letter amino acid codes are used  
 SQN - Protein sequence name information, includes RN  
  
 CALC - Table of calculated properties  
 EPROP - Table of experimental properties  
 PROP - EPROP and CALC

Any CA File format may be combined with any substance format to obtain CA references citing the substance. The substance formats must be cited first. The CA File predefined formats are:

ABS -- Abstract  
 APPS -- Application and Priority Information  
 BIB -- CA Accession Number, plus Bibliographic Data  
 CAN -- CA Accession Number  
 CBIB -- CA Accession Number, plus Bibliographic Data (compressed)  
 IND -- Index Data  
 IPC -- International Patent Classification  
 PATS -- PI, SO  
 STD -- BIB, IPC, and NCL

IABS --ABS, indented, with text labels  
 IBIB -- BIB, indented, with text labels  
 ISTD -- STD format, indented

OBIB ----- AN, plus Bibliographic Data (original)  
 OIBIB ----- OBIB, indented with text labels

SBIB ----- BIB, no citations  
 SIBIB ----- IBIB, no citations

The ALL format gives FIDE BIB ABS IND RE, plus sequence data when it is available.

The MAX format is the same as ALL.

The IALL format is the same as ALL with BIB ABS and IND indented, with text labels.

For additional information, please consult the following help messages:

HELP DFIELDS -- To see a complete list of individual display fields.  
 HELP FORMATS -- To see detailed descriptions of the predefined formats.  
 ENTER DISPLAY FORMAT (IDE):end

=> file caplus

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	64.90	75.09

FILE 'CAPLUS' ENTERED AT 14:25:10 ON 12 MAY 2003  
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 PLEASE SEE "HELP USAGETERMS" FOR DETAILS.  
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FILE COVERS 1907 - 12 May 2003 VOL 138 ISS 20

FILE LAST UPDATED: 11 May 2003 (20030511/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> d his

(FILE 'HOME' ENTERED AT 14:19:04 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 14:19:13 ON 12 MAY 2003  
E AMINOTRIMETHYLENEPHOSPHONIC/CN

L1 FILE 'USPATFULL' ENTERED AT 14:21:02 ON 12 MAY 2003  
1 S US5783489/PN

L2 FILE 'CAPLUS' ENTERED AT 14:22:04 ON 12 MAY 2003  
0 S US5783489/PN

L3 FILE 'REGISTRY' ENTERED AT 14:22:53 ON 12 MAY 2003  
0 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS ACI  
L4 0 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS AC  
L5 3 S AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND PHOSPHONIC/CNS AN

FILE 'CAPLUS' ENTERED AT 14:25:10 ON 12 MAY 2003

=> s l5

L6 44 L5

=> s l1 and l6

0 US5783489/PN  
L7 0 L1 AND L6

=> d hitstr

L7 HAS NO ANSWERS

L1 1 SEA FILE=USPATFULL US5783489/PN  
L5 3 SEA FILE=REGISTRY AMINO/CNS AND TRI/CNS AND METHYLENE/CNS AND  
PHOSPHONIC/CNS AND ACID/CNS  
L6 44 SEA FILE=CAPLUS L5  
L7 0 SEA FILE=CAPLUS L1 AND L6

=> d l6 hitstr

L6 ANSWER 1 OF 44 CAPLUS COPYRIGHT 2003 ACS

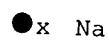
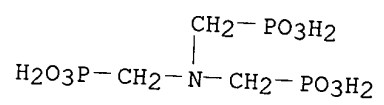
IT 20592-85-2

RL: TEM (Technical or engineered material use); USES (Uses)  
(bleaching of cellulose pulp with peroxide compds. in presence of a  
scale inhibitor used as stabilizer)

RN 20592-85-2 CAPLUS

CN Phosphonic acid, [nitrilotris(methylene)]tris-, sodium salt (9CI) (CA  
INDEX NAME)





=> d his

(FILE 'HOME' ENTERED AT 12:01:33 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 12:02:16 ON 12 MAY 2003

	E PHOSPHONOMETHYLIMINODIACETIC ACID/CN
L1	0 S E3
	E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN
	E N-PHOSPHONOMETHYLIMINODIACETIC/CN
	E PHOSPHONOMETHYLIMINODIACETIC/CN
L2	0 S E3
	E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN
L3	0 S E3
	E ACETODISPHONIC ACID/CN
	E METHYLAMINO DIMETHYLENE PHOSPHONIC ACID/CN
L4	1 S PHOSPHONOMETHYLIMINOACETIC ACID/CN
	E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN

FILE 'REGISTRY' ENTERED AT 12:32:32 ON 12 MAY 2003

	E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN
L5	4 S N-PHOSPHONOMETHYLIMINODIACETIC ACID

=>

Connecting via Winsock to STN

Welcome to STN International! Enter x:x

LOGINID:sssptal600LUE

PASSWORD:

TERMINAL (ENTER 1, 2, 3, OR ?):2

\* \* \* \* \* Welcome to STN International \* \* \* \* \*

NEWS 1 Web Page URLs for STN Seminar Schedule - N. America  
NEWS 2 Apr 08 "Ask CAS" for self-help around the clock  
NEWS 3 Jun 03 New e-mail delivery for search results now available  
NEWS 4 Aug 08 PHARMAMarketLetter(PHARMAML) - new on STN  
NEWS 5 Aug 19 Aquatic Toxicity Information Retrieval (AQUIRE)  
now available on STN  
NEWS 6 Aug 26 Sequence searching in REGISTRY enhanced  
NEWS 7 Sep 03 JAPIO has been reloaded and enhanced  
NEWS 8 Sep 16 Experimental properties added to the REGISTRY file  
NEWS 9 Sep 16 CA Section Thesaurus available in CAPLUS and CA  
NEWS 10 Oct 01 CASREACT Enriched with Reactions from 1907 to 1985  
NEWS 11 Oct 24 BEILSTEIN adds new search fields  
NEWS 12 Oct 24 Nutraceuticals International (NUTRACEUT) now available on STN  
NEWS 13 Nov 18 DKILIT has been renamed APOLLIT  
NEWS 14 Nov 25 More calculated properties added to REGISTRY  
NEWS 15 Dec 04 CSA files on STN  
NEWS 16 Dec 17 PCTFULL now covers WP/PCT Applications from 1978 to date  
NEWS 17 Dec 17 TOXCENTER enhanced with additional content  
NEWS 18 Dec 17 Adis Clinical Trials Insight now available on STN  
NEWS 19 Jan 29 Simultaneous left and right truncation added to COMPENDEX,  
ENERGY, INSPEC  
NEWS 20 Feb 13 CANCERLIT is no longer being updated  
NEWS 21 Feb 24 METADEX enhancements  
NEWS 22 Feb 24 PCTGEN now available on STN  
NEWS 23 Feb 24 TEMA now available on STN  
NEWS 24 Feb 26 NTIS now allows simultaneous left and right truncation  
NEWS 25 Feb 26 PCTFULL now contains images  
NEWS 26 Mar 04 SDI PACKAGE for monthly delivery of multifile SDI results  
NEWS 27 Mar 19 APOLLIT offering free connect time in April 2003  
NEWS 28 Mar 20 EVENTLINE will be removed from STN  
NEWS 29 Mar 24 PATDPAFULL now available on STN  
NEWS 30 Mar 24 Additional information for trade-named substances without  
structures available in REGISTRY  
NEWS 31 Apr 11 Display formats in DGENE enhanced  
NEWS 32 Apr 14 MEDLINE Reload  
NEWS 33 Apr 17 Polymer searching in REGISTRY enhanced  
NEWS 34 Apr 21 Indexing from 1947 to 1956 being added to records in CA/CAPLUS  
NEWS 35 Apr 21 New current-awareness alert (SDI) frequency in  
WPIDS/WPINDEX/WPIX  
NEWS 36 Apr 28 RDISCLOSURE now available on STN  
NEWS 37 May 05 Pharmacokinetic information and systematic chemical names  
added to PHAR  
  
NEWS EXPRESS April 4 CURRENT WINDOWS VERSION IS V6.01a, CURRENT  
MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP),  
AND CURRENT DISCOVER FILE IS DATED 01 APRIL 2003

NEWS HOURS	STN Operating Hours Plus Help Desk Availability
NEWS INTER	General Internet Information
NEWS LOGIN	Welcome Banner and News Items
NEWS PHONE	Direct Dial and Telecommunication Network Access to STN
NEWS WWW	CAS World Wide Web Site (general information)

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FILE 'HOME' ENTERED AT 12:01:33 ON 12 MAY 2003

=> registry

THIS COMMAND NOT AVAILABLE IN THE CURRENT FILE

Some commands only work in certain files. For example, the EXPAND command can only be used to look at the index in a file which has an index. Enter "HELP COMMANDS" at an arrow prompt (=>) for a list of commands which can be used in this file.

=> file registry

COST IN U.S. DOLLARS	SINCE FILE ENTRY	TOTAL SESSION
FULL ESTIMATED COST	0.21	0.21

FILE 'REGISTRY' ENTERED AT 12:02:16 ON 12 MAY 2003

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PLEASE SEE "HELP USAGETERMS" FOR DETAILS.

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STRUCTURE FILE UPDATES: 11 MAY 2003 HIGHEST RN 514167-89-6

DICTIONARY FILE UPDATES: 11 MAY 2003 HIGHEST RN 514167-89-6

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2003

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details:

<http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf>

=> e phosphonomethyliminodiacetic acid/cn

E1	1	PHOSPHONOMETHYLGLYCINE/CN
E2	1	PHOSPHONOMETHYLIMINOACETIC ACID/CN
E3	0 -->	PHOSPHONOMETHYLIMINODIACETIC ACID/CN
E4	1	PHOSPHONOMETHYLIMINODIACETIC ACID/CN

E5	1	PHOSPHONOMUTASE 2 (ESCHERICHIA COLI O157:H7 STRAIN EDL933 GENE PRPB)/CN
E6	1	PHOSPHONOMUTASE 2 (ESCHERICHIA COLI STRAIN O157:H7 GENE ECS0385)/CN
E7	1	PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE/CN
E8	1	PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (PHYSCOMITRELLA PATENS CLONE 88 MM13 G11REV FRAGMENT)/CN
E9	1	PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (STREPTOMYCES HYGROSCOPICUS CLONE PBS-BAM3 SUBUNIT REDUCED)/CN
E10	1	PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (STREPTOMYCES HYGROSCOPICUS CLONE PMSB113 REDUCED)/CN
E11	1	PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (SULFOLOBUS SOLFATARICUS GENE PRPB)/CN
E12	1	PHOSPHONOMYCIN/CN

=> s e3

L1	0	"PHOSPHONOMETHYLIMINODIACETIC ACID"/CN
----	---	--

=> e N-phosphonomethyliminodiacetic acid/cn

E1	1	N-PHOSPHONOMETHYLGLYCINE SODIUM SALT/CN
E2	1	N-PHOSPHONOMETHYLGLYCINE TRISODIUM SALT/CN
E3	0 -->	N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN
E4	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE DISODIUM SALT/CN
E5	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE MONOSODIUM SALT/CN
E6	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TETRASODIUM SALT/CN
E7	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TRISODIUM SALT/CN
E8	1	N-PHOSPHOPYRIDOXYL-.GAMMA.-AMINOBUTYRIC ACID/CN
E9	1	N-PHOSPHOPYRIDOXYL-GLYCINE/CN
E10	1	N-PHOSPHOPYRIDOXYL-L-ALANINE/CN
E11	1	N-PHOSPHORANYLIDENESILYLAMINE/CN
E12	1	N-PHOSPHORIBOSYLANTHRANILATE ISOMERASE-INDOLEGLYCEROL PHOSPHATE SYNTHETASE (BUCHNERA APHIDICOLA CLONE PBS2T-1 GENE TRPC(F))/CN

=> e N-phosphonomethyliminodiacetic/cn

E1	1	N-PHOSPHONOMETHYLGLYCINE SODIUM SALT/CN
E2	1	N-PHOSPHONOMETHYLGLYCINE TRISODIUM SALT/CN
E3	0 -->	N-PHOSPHONOMETHYLIMINODIACETIC/CN
E4	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE DISODIUM SALT/CN
E5	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE MONOSODIUM SALT/CN
E6	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TETRASODIUM SALT/CN
E7	1	N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TRISODIUM SALT/CN
E8	1	N-PHOSPHOPYRIDOXYL-.GAMMA.-AMINOBUTYRIC ACID/CN
E9	1	N-PHOSPHOPYRIDOXYL-GLYCINE/CN
E10	1	N-PHOSPHOPYRIDOXYL-L-ALANINE/CN
E11	1	N-PHOSPHORANYLIDENESILYLAMINE/CN
E12	1	N-PHOSPHORIBOSYLANTHRANILATE ISOMERASE-INDOLEGLYCEROL PHOSPHATE SYNTHETASE (BUCHNERA APHIDICOLA CLONE PBS2T-1 GENE TRPC(F))/CN

=> e phosphonomethyliminodiacetic/cn

E1	1	PHOSPHONOMETHYLGLYCINE/CN
E2	1	PHOSPHONOMETHYLIMINOACETIC ACID/CN
E3	0 -->	PHOSPHONOMETHYLIMINODIACETIC/CN
E4	1	PHOSPHONOMETHYLIMINODIACETIC ACID/CN
E5	1	PHOSPHONOMUTASE 2 (ESCHERICHIA COLI O157:H7 STRAIN EDL933 GENE PRPB)/CN

NE PRPB)/CN  
E6 1 PHOSPHONOMUTASE 2 (ESCHERICHIA COLI STRAIN O157:H7 GENE ECS0  
385)/CN  
E7 1 PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE/CN  
E8 1 PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (PHYSCOMITRELL  
A PATENS CLONE 88 MM13 G11REV FRAGMENT)/CN  
E9 1 PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (STREPTOMYCES  
HYGROSCOPICUS CLONE PBS-BAM3 SUBUNIT REDUCED)/CN  
E10 1 PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (STREPTOMYCES  
HYGROSCOPICUS CLONE PMSB113 REDUCED)/CN  
E11 1 PHOSPHONOMUTASE, CARBOXYPHOSPHONOENOLPYRUVATE (SULFOLOBUS SO  
LFATARICUS GENE PRPB)/CN  
E12 1 PHOSPHONOMYCIN/CN

=> s e3

L2 0 PHOSPHONOMETHYLIMINODIACETIC/CN

=> d l2

L2 HAS NO ANSWERS

L2 0 SEA FILE=REGISTRY PHOSPHONOMETHYLIMINODIACETIC/CN

=> e N-phosphonomethyliminodiacetic acid/cn

E1 1 N-PHOSPHONOMETHYLGLYCINE SODIUM SALT/CN  
E2 1 N-PHOSPHONOMETHYLGLYCINE TRISODIUM SALT/CN  
E3 0 --> N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
E4 1 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE DISODIUM SALT/CN  
E5 1 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE MONOSODIUM SALT/  
CN  
E6 1 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TETRASODIUM SALT  
/CN  
E7 1 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TRISODIUM SALT/C  
N  
E8 1 N-PHOSPHOPYRIDOXYL-.GAMMA.-AMINO BUTYRIC ACID/CN  
E9 1 N-PHOSPHOPYRIDOXYL-GLYCINE/CN  
E10 1 N-PHOSPHOPYRIDOXYL-L-ALANINE/CN  
E11 1 N-PHOSPHORANYLIDENESILYLAMINE/CN  
E12 1 N-PHOSPHORIBOSYLANTHRANILATE ISOMERASE-INDOLEGLYCEROL PHOSPH  
ATE SYNTHETASE (BUCHNERA APHIDICOLA CLONE PBS2T-1 GENE TRPC(  
F))/CN

=> s e3

L3 0 "N-PHOSPHONOMETHYLIMINODIACETIC ACID"/CN

=>

=> e acetodisphonic acid/cn

E1 1 ACETOCYANOHYDRIN/CN  
E2 1 ACETODIPHOSPHONIC ACID/CN  
E3 0 --> ACETODISPHONIC ACID/CN  
E4 1 ACETOEVERNONE/CN  
E5 1 ACETOFENATE/CN  
E6 1 ACETO FERROCENE/CN  
E7 1 ACETO FLOCINIPIPERIDOL/CN  
E8 1 ACETOFORMIC ANHYDRIDE/CN  
E9 1 ACETO FURAN/CN  
E10 1 ACETOGENIN G/CN  
E11 1 ACETOGLYCERIDE/CN  
E12 1 ACETOGLYCERIDE LC/CN

=> e methylamino dimethylene phosphonic acid/cn

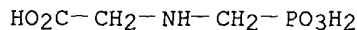
E1 1 METHYLAMINO/CN  
E2 1 METHYLAMINO ABAMECTIN BENZOATE/CN

E3 0 --> METHYLAMINO DIMETHYLENE PHOSPHONIC ACID/CN  
 E4 1 METHYLAMINO-N,N-BIS(2-METHYLENE-4,6-DIMETHYLPHENOL)/CN  
 E5 1 METHYLAMINO-N,N-BIS(2-METHYLENE-4,6-DIMETHYLPHENOL)N-OXIDE/CN  
 E6 1 METHYLAMINO-O-ETHYL-O-(3,4,5-TRICHLOROPHENYL) THIONOPHOSPHONATE/CN  
 E7 1 METHYLAMINOACETALDEHYDE DIETHYL ACETAL/CN  
 E8 1 METHYLAMINOACETAMIDE/CN  
 E9 1 METHYLAMINOACETONE ETHYLENE KETAL/CN  
 E10 1 METHYLAMINOACETONITRILE BISULFATE/CN  
 E11 1 METHYLAMINOANTIPYRINE/CN  
 E12 1 METHYLAMINOANTIPYRINE N-DEMETHYLASE/CN

=> s PHOSPHONOMETHYLIMINOACETIC ACID/CN  
 L4 1 PHOSPHONOMETHYLIMINOACETIC ACID/CN

=> d 14

L4 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2003 ACS  
 RN 1071-83-6 REGISTRY  
 CN Glycine, N-(phosphonomethyl)- (7CI, 8CI, 9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN (Carboxymethylamino)methylphosphonic acid  
 CN Accord  
 CN Carboxymethylaminomethanephosphinic acid  
 CN Folusen  
 CN Forsat  
 CN Glialka  
 CN Glialka 36  
 CN Glyphodin A  
 CN Glyphomax  
 CN Glyphosate  
 CN Glyphosate CT  
 CN Herbatop  
 CN Hockey  
 CN Kickdown  
 CN Lancer  
 CN MON 2139  
 CN MON 6000  
 CN N-Phosphomethylglycine  
 CN N-Phosphonomethylglycine  
 CN Phorsat  
 CN Phosphonomethylglycine  
 CN **Phosphonomethyliminoacetic acid**  
 CN Rebel Garden  
 FS 3D CONCORD  
 DR 37337-60-3, 75241-08-6, 42618-09-7  
 MF C3 H8 N O5 P  
 CI COM  
 LC STN Files: AGRICOLA, ANABSTR, AQUIRE, BEILSTEIN\*, BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CABA, CANCERLIT, CAOLD, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS, CHEMINFORMRX, CHEMLIST, CIN, CSChem, CSNB, DDFU, DRUGU, EMBASE, GMELIN\*, HSDB\*, IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK\*, MSDS-OHS, NIOSHTIC, PIRA, PROMT, RTECS\*, SPECINFO, TOXCENTER, ULIDAT, USPAT2, USPATFULL  
 (\*File contains numerically searchable property data)  
 Other Sources: DSL\*\*, EINECS\*\*  
 (\*\*Enter CHEMLIST File for up-to-date regulatory information)



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

4396 REFERENCES IN FILE CA (1957 TO DATE)  
257 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
4403 REFERENCES IN FILE CAPLUS (1957 TO DATE)  
2 REFERENCES IN FILE CAOLD (PRIOR TO 1967)

=> e		N-phosphonomethyliminodiacetic acid/cn
E1	1	N-PHOSPHONOMETHYLGLYCINE SODIUM SALT/CN
E2	1	N-PHOSPHONOMETHYLGLYCINE TRISODIUM SALT/CN
E3	0 -->	N-PHOSPHONOMETHYLLIMINODIACETIC ACID/CN
E4	1	N-PHOSPHONOMETHYLLIMINODIACETIC ACID N-OXIDE DISODIUM SALT/CN
E5	1	N-PHOSPHONOMETHYLLIMINODIACETIC ACID N-OXIDE MONOSODIUM SALT/ CN
E6	1	N-PHOSPHONOMETHYLLIMINODIACETIC ACID N-OXIDE TETRASODIUM SALT /CN
E7	1	N-PHOSPHONOMETHYLLIMINODIACETIC ACID N-OXIDE TRISODIUM SALT/C N
E8	1	N-PHOSPHOPYRIDOXYL-.GAMMA.-AMINO BUTYRIC ACID/CN
E9	1	N-PHOSPHOPYRIDOXYL-GLYCINE/CN
E10	1	N-PHOSPHOPYRIDOXYL-L-ALANINE/CN
E11	1	N-PHOSPHORANYLIDENESILYLAMINE/CN
E12	1	N-PHOSPHORIBOSYLANTHRANILATE ISOMERASE-INDOLE GLYCEROL PHOSPH ATE SYNTHETASE (BUCHNERA APHIDICOLA CLONE PBS2T-1 GENE TRPC( F)) /CN

=> file registry		
COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	38.56	38.77

FILE 'REGISTRY' ENTERED AT 12:32:32 ON 12 MAY 2003  
USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.  
PLEASE SEE "HELP USAGETERMS" FOR DETAILS.  
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

```
STRUCTURE FILE UPDATES:      11 MAY 2003   HIGHEST RN 514167-89-6
DICTIONARY FILE UPDATES:    11 MAY 2003   HIGHEST RN 514167-89-6
```

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2003

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details:  
<http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf>

```

=> e  N-phosphonomethyliminodiacetic acid/cn
E1      1      N-PHOSPHONOMETHYLGLYCINE SODIUM SALT/CN
E2      1      N-PHOSPHONOMETHYLGLYCINE TRISODIUM SALT/CN
E3      0  -->  N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN
E4      1      N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE DISODIUM SALT/CN
E5      1      N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE MONOSODIUM SALT/

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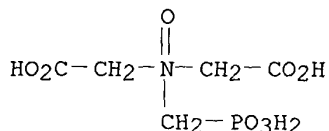


E6 1 CN  
 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TETRASODIUM SALT  
 /CN  
 E7 1 N-PHOSPHONOMETHYLIMINODIACETIC ACID N-OXIDE TRISODIUM SALT/C  
 N  
 E8 1 N-PHOSPHOPYRIDOXYL-.GAMMA.-AMINOBUTYRIC ACID/CN  
 E9 1 N-PHOSPHOPYRIDOXYL-GLYCINE/CN  
 E10 1 N-PHOSPHOPYRIDOXYL-L-ALANINE/CN  
 E11 1 N-PHOSPHORANYLIDENESILYLAMINE/CN  
 E12 1 N-PHOSPHORIBOSYLANTHRANILATE ISOMERASE-INDOLEGLYCEROL PHOSPH  
 ATE SYNTHETASE (BUCHNERA APHIDICOLA CLONE PBS2T-1 GENE TRPC(  
 F))/CN

=> s N-phosphonomethyliminodiacetic acid  
 4653138 N  
 5 PHOSPHONOMETHYLIMINODIACETIC  
 5887866 ACID  
 L5 4 N-PHOSPHONOMETHYLIMINODIACETIC ACID  
 (N(W) PHOSPHONOMETHYLIMINODIACETIC (W) ACID)

=> d 15, all

L5 ANSWER 1 OF 4 REGISTRY COPYRIGHT 2003 ACS  
 RN 90041-38-6 REGISTRY  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, N-oxide, sodium salt  
 (9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN **N-Phosphonomethyliminodiacetic acid N-oxide monosodium salt**  
 MF C5 H10 N O8 P . x Na  
 LC STN Files: CA, CAPLUS, USPATFULL  
 CRN (53792-63-5)



● x Na

1 REFERENCES IN FILE CA (1957 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1957 TO DATE)

REFERENCE 1

AN 100:187352 CA  
 TI N-Organophosphonomethylglycine N-oxides and their use to increase the  
 sucrose content of sugarcane  
 IN Franz, John E.  
 PA Monsanto Co. , USA  
 SO U.S., 4 pp. Cont.-in-part of U.S. Ser. No. 6133,707, abandoned.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N057-00  
 NCL 071086000  
 CC 5-3 (Agrochemical Bioregulators)  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4435204	A	19840306	US 1980-133379	19800324
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613707		19750915		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	Phosphonomethylglycine N-oxides, prepd. as described in US 4,062,669, increased sucrose [57-50-1] content of sugarcane when applied 2-10 wk prior to harvest, at .apprx.0.112-5.6 kg/ha. Examples are: N-phosphonomethyliminodiacetic acid N-oxide [53792-63-5], N-methyl-N-phosphonomethylglycine N-oxide [53792-84-0], and Et N,N-bis(phosphonomethyl)glycine N-oxide [69595-84-2]. These compds. increased juice purity percentage and sucrose content (Pol percent cane).				
ST	phosphonomethylglycine oxide sugarcane sucrose				
IT	Sugarcane (sucrose of, organophosphonomethylglycine oxides increase of)				
IT	57-50-1, biological studies RL: BIOL (Biological study) (of sugarcane, organophosphonomethylglycine oxides increase of)				
IT	24569-83-3	53792-63-5	53792-64-6	53792-65-7	53792-66-8
	53792-67-9	53792-68-0	53792-69-1	53792-70-4	53792-71-5
	53792-73-7	53792-75-9	53792-76-0	53792-79-3	53792-80-6
	53792-82-8	53792-84-0	53792-86-2	69595-83-1	69595-84-2
	69595-86-4	69595-87-5	90041-38-6	90041-39-7	90041-40-0
	90041-41-1				
	RL: BIOL (Biological study) (sucrose content increase by, in sugarcane)				

=> d 2-4 kwic

L5 ANSWER 2 OF 4 REGISTRY COPYRIGHT 2003 ACS

OTHER NAMES:

CN **N-Phosphonomethyliminodiacetic acid N-oxide tetrasodium salt**

L5 ANSWER 3 OF 4 REGISTRY COPYRIGHT 2003 ACS

OTHER NAMES:

CN **N-Phosphonomethyliminodiacetic acid N-oxide trisodium salt**

L5 ANSWER 4 OF 4 REGISTRY COPYRIGHT 2003 ACS

OTHER NAMES:

CN **N-Phosphonomethyliminodiacetic acid N-oxide disodium salt**

=> d his

(FILE 'HOME' ENTERED AT 12:01:33 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 12:02:16 ON 12 MAY 2003

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L1 0 S E3

E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN

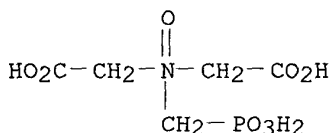
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 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
 L3 0 S E3  
 E ACETODISPHONIC ACID/CN  
 E METHYLAMINO DIMETHYLENE PHOSPHONIC ACID/CN  
 L4 1 S PHOSPHONOMETHYLIMINOACETIC ACID/CN  
 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN

FILE 'REGISTRY' ENTERED AT 12:32:32 ON 12 MAY 2003

E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
 L5 4 S N-PHOSPHONOMETHYLIMINODIACETIC ACID

=> d 15, 1-4, all

L5 ANSWER 1 OF 4 REGISTRY COPYRIGHT 2003 ACS  
 RN 90041-38-6 REGISTRY  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, N-oxide, sodium salt  
 (9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN **N-Phosphonomethyliminodiacetic acid N-oxide monosodium salt**  
 MF C5 H10 N O8 P . x Na  
 LC STN Files: CA, CAPLUS, USPATFULL  
 CRN (53792-63-5)



●x Na

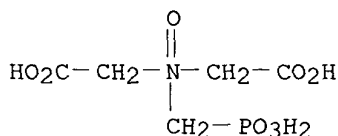
1 REFERENCES IN FILE CA (1957 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1957 TO DATE)

#### REFERENCE 1

AN 100:187352 CA  
 TI N-Organophosphonomethylglycine N-oxides and their use to increase the  
 sucrose content of sugarcane  
 IN Franz, John E.  
 PA Monsanto Co. , USA  
 SO U.S., 4 pp. Cont.-in-part of U.S. Ser. No. 6133,707, abandoned.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N057-00  
 NCL 071086000  
 CC 5-3 (Agrochemical Bioregulators)  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	US 4435204	A	19840306	US 1980-133379	19800324
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	AT 343135	B	19780510	AT 1975-7931	19751017

DK 7600538 A 19760210 DK 1976-538 19760210  
 DK 142162 B 19800915  
 DK 142162 C 19810216  
 DK 7600537 A 19760210 DK 1976-537 19760210  
 DK 141951 B 19800728  
 DK 141951 C 19801215  
 PRAI US 1972-313706 19721211  
 US 1975-613707 19750915  
 AT 1973-10302 19731210  
 DK 1973-6678 19731210  
 AB Phosphonomethylglycine N-oxides, prepd. as described in US 4,062,669,  
 increased sucrose [57-50-1] content of sugarcane when applied 2-10 wk  
 prior to harvest, at .apprx.0.112-5.6 kg/ha. Examples are:  
 N-phosphonomethyliminodiacetic acid N-oxide [53792-63-5],  
 N-methyl-N-phosphonomethylglycine N-oxide [53792-84-0], and Et  
 N,N-bis(phosphonomethyl)glycine N-oxide [69595-84-2]. These compds.  
 increased juice purity percentage and sucrose content (Pol percent cane).  
 ST phosphonomethylglycine oxide sugarcane sucrose  
 IT Sugarcane  
 (sucrose of, organophosphonomethylglycine oxides increase of)  
 IT 57-50-1, biological studies  
 RL: BIOL (Biological study)  
 (of sugarcane, organophosphonomethylglycine oxides increase of)  
 IT 24569-83-3 53792-63-5 53792-64-6 53792-65-7 53792-66-8  
 53792-67-9 53792-68-0 53792-69-1 53792-70-4 53792-71-5  
 53792-73-7 53792-75-9 53792-76-0 53792-79-3 53792-80-6  
 53792-82-8 53792-84-0 53792-86-2 69595-83-1 69595-84-2  
 69595-86-4 69595-87-5 90041-38-6 90041-39-7 90041-40-0  
 90041-41-1  
 RL: BIOL (Biological study)  
 (sucrose content increase by, in sugarcane)  
 L5 ANSWER 2 OF 4 REGISTRY COPYRIGHT 2003 ACS  
 RN 53792-86-2 REGISTRY  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, N-oxide, tetrasodium salt  
 (9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN **N-Phosphonomethyliminodiacetic acid N-oxide tetrasodium salt**  
 MF C5 H10 N O8 P . 4 Na  
 LC STN Files: CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, TOXCENTER, USPATFULL  
 CRN (53792-63-5)



● 4 Na

4 REFERENCES IN FILE CA (1957 TO DATE)  
 4 REFERENCES IN FILE CAPLUS (1957 TO DATE)

# REFERENCE 1

AN 100:187352 CA  
 TI N-Organophosphonomethylglycine N-oxides and their use to increase the  
 sucrose content of sugarcane

IN Franz, John E.  
 PA Monsanto Co. , USA  
 SO U.S., 4 pp. Cont.-in-part of U.S. Ser. No. 6133,707, abandoned.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N057-00  
 NCL 071086000  
 CC 5-3 (Agrochemical Bioregulators)  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4435204	A	19840306	US 1980-133379	19800324
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613707		19750915		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	Phosphonomethylglycine N-oxides, prep'd. as described in US 4,062,669, increased sucrose [57-50-1] content of sugarcane when applied 2-10 wk prior to harvest, at .apprx.0.112-5.6 kg/ha. Examples are: N-phosphonomethyliminodiacetic acid N-oxide [53792-63-5], N-methyl-N-phosphonomethylglycine N-oxide [53792-84-0], and Et N,N-bis(phosphonomethyl)glycine N-oxide [69595-84-2]. These compds. increased juice purity percentage and sucrose content (Pol percent cane).				
ST	phosphonomethylglycine oxide sugarcane sucrose				
IT	Sugarcane				
	(sucrose of, organophosphonomethylglycine oxides increase of)				
IT	57-50-1, biological studies				
	RL: BIOL (Biological study)				
	(of sugarcane, organophosphonomethylglycine oxides increase of)				
IT	24569-83-3	53792-63-5	53792-64-6	53792-65-7	53792-66-8
	53792-67-9	53792-68-0	53792-69-1	53792-70-4	53792-71-5
	53792-73-7	53792-75-9	53792-76-0	53792-79-3	53792-80-6
	53792-82-8	53792-84-0	53792-86-2	69595-83-1	69595-84-2
	69595-86-4	69595-87-5	90041-38-6	90041-39-7	90041-40-0
	90041-41-1				
	RL: BIOL (Biological study)				
	(sucrose content increase by, in sugarcane)				

#### REFERENCE 2

AN 90:138024 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and phytotoxicant compositions containing them  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N009-36  
 NCL 071086000  
 CC 29-7 (Organometallic and Organometalloidal Compounds)

## Section cross-reference(s): 5

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4130412	A	19781219	US 1977-836187	19770926
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	US 4062669	A	19771213	US 1975-613708	19750915
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613708		19750909		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	The title compds. RO <sub>2</sub> CCH <sub>2</sub> N(O)R <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) [I, R <sub>1</sub> , R <sub>2</sub> = H, metal cation, ammonium; R, R <sub>1</sub> = alkyl; R <sub>3</sub> = C <sub>n</sub> H <sub>2n</sub> CO <sub>2</sub> R, n = 1-10] were prep'd. by oxidn. of RO <sub>2</sub> CCH <sub>2</sub> NR <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) with per acids. Thus, 0.06 mol [HO <sub>2</sub> CCH <sub>2</sub> ]2NCH <sub>2</sub> P(O)(OH) <sub>2</sub> , 100 mL. HOAc, and 0.6 g H <sub>2</sub> SO <sub>4</sub> was treated with 0.21 mol H <sub>2</sub> O <sub>2</sub> at 75-80.degree. to give 9.2 g [HO <sub>2</sub> CCH <sub>2</sub> ]2N(O)CH <sub>2</sub> P(O)(OH) <sub>2</sub> (II). At 4 lb/acre II gave 100% kill of Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.				
ST	herbicide phosphonomethylglycine oxide; phytotoxicant phosphonomethylglycine oxide; oxidn phosphonomethylglycine; glycine phosphonomethyl oxide				
IT	Herbicides				
	(phosphonomethylglycine oxides)				
IT	53792-64-6	53792-66-8	53792-78-2	53792-79-3	53792-80-6
	53792-81-7	53792-82-8	53792-83-9		
	RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study)				
	(herbicidal activity of)				
IT	2439-99-8	5994-61-6	24569-83-3	53792-88-4	53792-89-5 69595-88-6
	RL: RCT (Reactant); RACT (Reactant or reagent)				
	(oxidn. of)				
IT	53792-63-5P	53792-67-9P	53792-68-0P	53792-69-1P	53792-70-4P
	53792-71-5P	53792-72-6P	53792-74-8P	53792-75-9P	53792-76-0P
	53792-84-0P	53792-86-2P	69595-82-0P	69595-83-1P	69595-84-2P
	69595-85-3P	69595-86-4P	69595-87-5P		
	RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses)				
	(prepn. and herbicidal activity of)				
IT	53792-65-7P	53792-73-7P			
	RL: SPN (Synthetic preparation); PREP (Preparation)				
	(prepn. of)				

## REFERENCE 3

AN 90:138021 CA  
 TI N-Organo-N-phosphonomethylglycine-N-oxides and phytotoxicant compositions containing them  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.  
 CODEN: USXXAM  
 DT Patent  
 LA English

IC A01N009-36  
 NCL 071086000  
 CC 29-7 (Organometallic and Organometalloidal Compounds)  
 Section cross-reference(s): 5

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4131448	A	19781226	US 1977-836338	19770926
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	US 4062669	A	19771213	US 1975-613708	19750915
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		

PRAI US 1972-313706 19721211  
 US 1975-613708 19750909  
 AT 1973-10302 19731210  
 DK 1973-6678 19731210

AB The title compds., RO<sub>2</sub>CCH<sub>2</sub>N(O)R<sub>3</sub>CH<sub>2</sub>P(O)(OR<sub>1</sub>)(OR<sub>2</sub>) [I, R<sub>1</sub>, R<sub>2</sub> = H, metal cation, ammonium; R = R<sub>1</sub>, lower alkyl; R<sub>3</sub> = C<sub>1</sub>-12 alkyl, allyl, cyclohexyl, phenalkyl, phenoxyalkyl] were prepd. by oxidn. of RO<sub>2</sub>CCH<sub>2</sub>NR<sub>3</sub>CH<sub>2</sub>P(O)(OR<sub>1</sub>)(OR<sub>2</sub>) with a peroxide. Thus, 0.06 mol (HO<sub>2</sub>CCH<sub>2</sub>)<sub>2</sub>NCH<sub>2</sub>P(O)(OH)<sub>2</sub>, 100 mL HOAc, and 0.6 g H<sub>2</sub>SO<sub>4</sub> was treated with 0.21 mol 30% H<sub>2</sub>O<sub>2</sub> over 25 min to give 9.2 g (HO<sub>2</sub>CCH<sub>2</sub>)<sub>2</sub>N(O)CH<sub>2</sub>P(O)(OH)<sub>2</sub> (II). At 4 lb/acre II killed Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.

ST herbicide phosphonomethylglycine oxide; phytotoxicant  
 phosphonomethylglycine oxide; glycine oxide phosphonomethyl; oxidn  
 phosphonomethylglycine

IT Herbicides  
 (phosphonomethylglycine oxides)

IT 53792-64-6 53792-66-8 53792-78-2 53792-79-3 53792-80-6  
 53792-81-7 53792-82-8 53792-83-9 53792-86-2

RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study)  
 (herbicidal activity of)

IT 2439-99-8 5994-61-6 24569-83-3 53792-88-4 53792-89-5 69595-88-6  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (oxidn. of)

IT 53792-63-5P 53792-67-9P 53792-68-0P 53792-69-1P 53792-70-4P  
 53792-71-5P 53792-72-6P 53792-73-7P 53792-74-8P 53792-75-9P  
 53792-76-0P 53792-84-0P 53792-87-3P 69595-82-0P 69595-83-1P  
 69595-84-2P 69595-85-3P 69595-86-4P 69595-87-5P 69595-89-7P  
 69595-90-0P 69595-91-1P

RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses)  
 (prepn. and herbicidal activity of)

IT 53792-65-7P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. of)

REFERENCE 4

AN 82:39571 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and their use in plant growth regulating and phytotoxic preparations  
 IN Franz, John E.

PA Monsanto Co.  
 SO Ger. Offen., 68 pp.  
 CODEN: GWXXBX  
 DT Patent  
 LA German  
 IC C07F; A01N  
 CC 5-3 (Agrochemicals)  
 Section cross-reference(s): 29

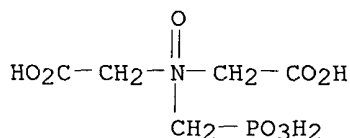
FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	DE 2361382	A1	19740612	DE 1973-2361382	19731210
	DE 2361382	B2	19800508		
	DE 2361382	C3	19810212		
	BR 7309524	A0	19740829	BR 1973-9524	19731204
	RO 67869	P	19810622	RO 1973-76882	19731204
	NL 7316784	A	19740613	NL 1973-16784	19731207
	NL 173408	B	19830816		
	NL 173408	C	19840116		
	ES 421263	A1	19760616	ES 1973-421263	19731207
	BE 808448	A1	19740610	BE 1973-138707	19731210
	FR 2209770	A1	19740705	FR 1973-43994	19731210
	FR 2209770	B1	19781110		
	JP 49086549	A2	19740819	JP 1973-136936	19731210
	JP 52041336	B4	19771018		
	ZA 7309372	A	19741127	ZA 1973-9372	19731210
	DD 112598	C	19750420	DD 1973-20175229	19731210
	AU 7363435	A1	19750612	AU 1973-63435	19731210
	AT 7310302	A	19760415	AT 1973-10302	19731210
	AT 334129	B	19761227		
	CH 577784	A	19760730	CH 1973-17275	19731210
	GB 1449875	A	19760915	GB 1973-57150	19731210
	PL 91572	P	19770331	PL 1973-167194	19731210
	PL 94192	P	19770730	PL 1973-183652	19731210
	CS 179995	P	19771230	CS 1973-8527	19731210
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	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	CA 1032174	A1	19780530	CA 1973-187756	19731210
	SE 407804	B	19790423	SE 1973-16612	19731210
	SE 407804	C	19790802		
	HU 173367	P	19790428	HU 1973-MO890	19731210
	DK 142056	B	19800818	DK 1973-6678	19731210
	DK 142056	C	19810112		
	SU 850008	A3	19810723	SU 1973-1976101	19731210
	SU 651648	D	19790305	SU 1974-2043771	19740715
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
	ES 458382	A1	19781001	ES 1977-458382	19770502
	SE 7800073	A	19790704	SE 1978-73	19780103
	SE 436089	B	19841112		
	SE 436089	C	19850221		
PRAI	US 1972-313706		19721211		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		

AB R1O2CCH2N(O)RCH2P(O)(OR2)(OR3) [I,R = CH2CO2R1, CH2P(O)(OR2)(OR3), or  
 C1-12 alkyl; R1 = H, lower alkyl, or metal; R2 and R3 = H, metal, NH4 or



amine] are plant growth regulators and herbicides. Thus,  
 N-phosphonomethyliminodiacetic acid N-oxide (R = ,CH<sub>2</sub>CO<sub>2</sub>H, R<sub>1</sub> = R<sub>2</sub> = R<sub>3</sub> =  
 H) [53792-63-5] at 4.5 kg/ha controlled nutsedge in greenhouse.  
 ST phosphonomethylglycine oxide herbicide; glycine oxide herbicide  
 IT Plant hormones and regulators  
 RL: BIOL (Biological study)  
 (phosphonomethylglycine oxide)  
 IT Herbicides  
 (phosphonomethylglycine oxides)  
 IT 2439-99-8 5994-61-6 24569-83-3 53792-88-4 53792-89-5  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (oxidn. of)  
 IT 53792-77-1 53792-78-2 53792-79-3 53792-80-6 53792-81-7  
 53792-82-8 53792-83-9 53792-84-0 53792-85-1 53792-87-3  
 RL: BAC (Biological activity or effector, except adverse); BSU (Biological  
 study, unclassified); BIOL (Biological study)  
 (plant growth regulator activity of)  
 IT 53792-86-2P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant growth regulator activity of)  
 IT 53792-68-0P 53792-69-1P 53792-70-4P 53792-71-5P 53792-72-6P  
 53792-73-7P 53792-74-8P 53792-75-9P 53792-76-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulating activity of)  
 IT 53792-63-5P 53792-64-6P 53792-65-7P 53792-66-8P 53792-67-9P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulator activity of)  
 L5 ANSWER 3 OF 4 REGISTRY COPYRIGHT 2003 ACS  
 RN 53792-80-6 REGISTRY  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, N-oxide, trisodium salt  
 (9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN **N-Phosphonomethyliminodiacetic acid N-oxide trisodium salt**  
 MF C<sub>5</sub> H<sub>10</sub> N O<sub>8</sub> P . 3 Na  
 LC STN Files: CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, TOXCENTER, USPATFULL  
 CRN (53792-63-5)



● 3 Na

4 REFERENCES IN FILE CA (1957 TO DATE)  
 4 REFERENCES IN FILE CAPLUS (1957 TO DATE)

#### REFERENCE 1

AN 100:187352 CA  
 TI N-Organophosphonomethylglycine N-oxides and their use to increase the  
 sucrose content of sugarcane  
 IN Franz, John E.  
 PA Monsanto Co. , USA  
 SO U.S., 4 pp. Cont.-in-part of U.S. Ser. No. 6133,707, abandoned.  
 CODEN: USXXAM

DT Patent  
 LA English  
 IC A01N057-00  
 NCL 071086000  
 CC 5-3 (Agrochemical Bioregulators)  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4435204	A	19840306	US 1980-133379	19800324
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		

PRAI US 1972-313706 19721211  
 US 1975-613707 19750915  
 AT 1973-10302 19731210  
 DK 1973-6678 19731210

AB Phosphonomethylglycine N-oxides, prepd. as described in US 4,062,669, increased sucrose [57-50-1] content of sugarcane when applied 2-10 wk prior to harvest, at .apprx.0.112-5.6 kg/ha. Examples are: N-phosphonomethyliminodiacetic acid N-oxide [53792-63-5], N-methyl-N-phosphonomethylglycine N-oxide [53792-84-0], and Et N,N-bis(phosphonomethyl)glycine N-oxide [69595-84-2]. These compds. increased juice purity percentage and sucrose content (Pol percent cane).

ST phosphonomethylglycine oxide sugarcane sucrose  
 IT Sugarcane

(sucrose of, organophosphonomethylglycine oxides increase of)

IT 57-50-1, biological studies

RL: BIOL (Biological study)

(of sugarcane, organophosphonomethylglycine oxides increase of)

IT	24569-83-3	53792-63-5	53792-64-6	53792-65-7	53792-66-8
	53792-67-9	53792-68-0	53792-69-1	53792-70-4	53792-71-5
	53792-73-7	53792-75-9	53792-76-0	53792-79-3	53792-80-6
	53792-82-8	53792-84-0	53792-86-2	69595-83-1	69595-84-2
	69595-86-4	69595-87-5	90041-38-6	90041-39-7	90041-40-0
	90041-41-1				

RL: BIOL (Biological study)

(sucrose content increase by, in sugarcane)

## REFERENCE 2

AN 90:138024 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and phytotoxicant compositions containing them  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.  
 CODEN: USXXAM

DT Patent  
 LA English  
 IC A01N009-36  
 NCL 071086000  
 CC 29-7 (Organometallic and Organometalloidal Compounds)  
 Section cross-reference(s): 5

FAN.CNT 4

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	US 4130412	A	19781219	US 1977-836187	19770926
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	US 4062669	A	19771213	US 1975-613708	19750915
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613708		19750909		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	The title compds. RO <sub>2</sub> CCH <sub>2</sub> N(O)R <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) [I, R <sub>1</sub> , R <sub>2</sub> = H, metal cation, ammonium; R, R <sub>1</sub> = alkyl; R <sub>3</sub> = C <sub>n</sub> H <sub>2n</sub> CO <sub>2</sub> R, n = 1-10] were prepd. by oxidn. of RO <sub>2</sub> CCH <sub>2</sub> NR <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) with per acids. Thus, 0.06 mol [HO <sub>2</sub> CCH <sub>2</sub> ] <sub>2</sub> NCH <sub>2</sub> P(O)(OH) <sub>2</sub> , 100 mL. HOAc, and 0.6 g H <sub>2</sub> SO <sub>4</sub> was treated with 0.21 mol H <sub>2</sub> O <sub>2</sub> at 75-80.degree. to give 9.2 g [HO <sub>2</sub> CCH <sub>2</sub> ] <sub>2</sub> N(O)CH <sub>2</sub> P(O)(OH) <sub>2</sub> (II). At 4 lb/acre II gave 100% kill of Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.				
ST	herbicide phosphonomethylglycine oxide; phytotoxicant phosphonomethylglycine oxide; oxidn phosphonomethylglycine; glycine phosphonomethyl oxide				
IT	Herbicides				
	(phosphonomethylglycine oxides)				
IT	53792-64-6	53792-66-8	53792-78-2	53792-79-3	53792-80-6
	53792-81-7	53792-82-8	53792-83-9		
	RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study)				
	(herbicidal activity of)				
IT	2439-99-8	5994-61-6	24569-83-3	53792-88-4	53792-89-5 69595-88-6
	RL: RCT (Reactant); RACT (Reactant or reagent)				
	(oxidn. of)				
IT	53792-63-5P	53792-67-9P	53792-68-0P	53792-69-1P	53792-70-4P
	53792-71-5P	53792-72-6P	53792-74-8P	53792-75-9P	53792-76-0P
	53792-84-0P	53792-86-2P	69595-82-0P	69595-83-1P	69595-84-2P
	69595-85-3P	69595-86-4P	69595-87-5P		
	RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses)				
	(prepn. and herbicidal activity of)				
IT	53792-65-7P	53792-73-7P			
	RL: SPN (Synthetic preparation); PREP (Preparation)				
	(prepn. of)				

# REFERENCE 3

AN 90:138021 CA

TI N-Organo-N-phosphonomethylglycine-N-oxides and phytotoxicant compositions containing them

IN Franz, John E.

PA Monsanto Co., USA

SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.

CODEN: USXXAM

DT Patent

LA English

IC A01N009-36

NCL 071086000

CC 29-7 (Organometallic and Organometalloidal Compounds)

Section cross-reference(s): 5

## FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4131448	A	19781226	US 1977-836338	19770926
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	US 4062669	A	19771213	US 1975-613708	19750915
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613708		19750909		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	The title compds., RO2CCH2N(O)R3CH2P(O)(OR1)(OR2) [I, R1, R2 = H, metal cation, ammonium; R = R1, lower alkyl; R3 = C1-12 alkyl, allyl, cyclohexyl, phenalkyl, phenoxyalkyl] were prepd. by oxidn. of RO2CCH2NR3CH2P(O)(OR1)(OR2) with a peroxide. Thus, 0.06 mol (HO2CCH2)2NCH2P(O)(OH)2, 100 mL HOAc, and 0.6 g H2SO4 was treated with 0.21 mol 30% H2O2 over 25 min to give 9.2 g (HO2CCH2)2N(O)CH2P(O)(OH)2 (II). At 4 lb/acre II killed Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.				
ST	herbicide phosphonomethylglycine oxide; phytotoxicant phosphonomethylglycine oxide; glycine oxide phosphonomethyl; oxidn phosphonomethylglycine				
IT	Herbicides				
	(phosphonomethylglycine oxides)				
IT	53792-64-6	53792-66-8	53792-78-2	53792-79-3	53792-80-6
	53792-81-7	53792-82-8	53792-83-9	53792-86-2	
	RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study)				
	(herbicidal activity of)				
IT	2439-99-8	5994-61-6	24569-83-3	53792-88-4	53792-89-5 69595-88-6
	RL: RCT (Reactant); RACT (Reactant or reagent)				
	(oxidn. of)				
IT	53792-63-5P	53792-67-9P	53792-68-0P	53792-69-1P	53792-70-4P
	53792-71-5P	53792-72-6P	53792-73-7P	53792-74-8P	53792-75-9P
	53792-76-0P	53792-84-0P	53792-87-3P	69595-82-0P	69595-83-1P
	69595-84-2P	69595-85-3P	69595-86-4P	69595-87-5P	69595-89-7P
	69595-90-0P	69595-91-1P			
	RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses)				
	(prepn. and herbicidal activity of)				
IT	53792-65-7P				
	RL: SPN (Synthetic preparation); PREP (Preparation)				
	(prepn. of)				

## REFERENCE 4

AN 82:39571 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and their use in plant growth regulating and phytotoxic preparations  
 IN Franz, John E.  
 PA Monsanto Co.  
 SO Ger. Offen., 68 pp.  
 CODEN: GWXXBX  
 DT Patent

LA German  
 IC C07F; A01N  
 CC 5-3 (Agrochemicals)  
 Section cross-reference(s): 29  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	DE 2361382	A1	19740612	DE 1973-2361382	19731210
	DE 2361382	B2	19800508		
	DE 2361382	C3	19810212		
	BR 7309524	A0	19740829	BR 1973-9524	19731204
	RO 67869	P	19810622	RO 1973-76882	19731204
	NL 7316784	A	19740613	NL 1973-16784	19731207
	NL 173408	B	19830816		
	NL 173408	C	19840116		
	ES 421263	A1	19760616	ES 1973-421263	19731207
	BE 808448	A1	19740610	BE 1973-138707	19731210
	FR 2209770	A1	19740705	FR 1973-43994	19731210
	FR 2209770	B1	19781110		
	JP 49086549	A2	19740819	JP 1973-136936	19731210
	JP 52041336	B4	19771018		
	ZA 7309372	A	19741127	ZA 1973-9372	19731210
	DD 112598	C	19750420	DD 1973-20175229	19731210
	AU 7363435	A1	19750612	AU 1973-63435	19731210
	AT 7310302	A	19760415	AT 1973-10302	19731210
	AT 334129	B	19761227		
	CH 577784	A	19760730	CH 1973-17275	19731210
	GB 1449875	A	19760915	GB 1973-57150	19731210
	PL 91572	P	19770331	PL 1973-167194	19731210
	PL 94192	P	19770730	PL 1973-183652	19731210
	CS 179995	P	19771230	CS 1973-8527	19731210
	IL 43790	A1	19771230	IL 1973-43790	19731210
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	CA 1032174	A1	19780530	CA 1973-187756	19731210
	SE 407804	B	19790423	SE 1973-16612	19731210
	SE 407804	C	19790802		
	HU 173367	P	19790428	HU 1973-MO890	19731210
	DK 142056	B	19800818	DK 1973-6678	19731210
	DK 142056	C	19810112		
	SU 850008	A3	19810723	SU 1973-1976101	19731210
	SU 651648	D	19790305	SU 1974-2043771	19740715
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
	ES 458382	A1	19781001	ES 1977-458382	19770502
	SE 7800073	A	19790704	SE 1978-73	19780103
	SE 436089	B	19841112		
	SE 436089	C	19850221		

PRAI US 1972-313706 19721211  
 AT 1973-10302 19731210  
 DK 1973-6678 19731210

AB R1O2CCH2N(O)RCH2P(O)(OR2)(OR3) [I,R = CH2CO2R1, CH2P(O)(OR2)(OR3), or  
 C1-12 alkyl; R1 = H, lower alkyl, or metal; R2 and R3 = H, metal, NH4 or  
 amine] are plant growth regulators and herbicides. Thus,  
 N-phosphonomethyliminodiacetic acid N-oxide (R = ,CH2CO2H, R1 = R2 = R3 =  
 H) [53792-63-5] at 4.5 kg/ha controlled nutsedge in greenhouse.

ST phosphonomethylglycine oxide herbicide; glycine oxide herbicide

IT Plant hormones and regulators  
 RL: BIOL (Biological study)  
 (phosphonomethylglycine oxide)

IT Herbicides  
 (phosphonomethylglycine oxides)

IT 2439-99-8 5994-61-6 24569-83-3 53792-88-4 53792-89-5  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (oxidn. of)

IT 53792-77-1 53792-78-2 53792-79-3 53792-80-6 53792-81-7  
 53792-82-8 53792-83-9 53792-84-0 53792-85-1 53792-87-3  
 RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study)  
 (plant growth regulator activity of)

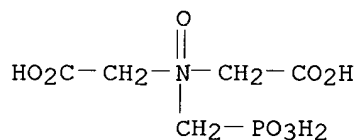
IT 53792-86-2P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant growth regulator activity of)

IT 53792-68-0P 53792-69-1P 53792-70-4P 53792-71-5P 53792-72-6P  
 53792-73-7P 53792-74-8P 53792-75-9P 53792-76-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulating activity of)

IT 53792-63-5P 53792-64-6P 53792-65-7P 53792-66-8P 53792-67-9P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulator activity of)

L5 ANSWER 4 OF 4 REGISTRY COPYRIGHT 2003 ACS  
 RN 53792-79-3 REGISTRY  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, N-oxide, disodium salt  
 (9CI) (CA INDEX NAME)

OTHER NAMES:  
 CN **N-Phosphonomethyliminodiacetic acid N-oxide disodium salt**  
 MF C5 H10 N O8 P . 2 Na  
 LC STN Files: CA, CAPLUS, IFICDB, IFIPAT, IFIUDB, TOXCENTER, USPATFULL  
 CRN (53792-63-5)



●2 Na

4 REFERENCES IN FILE CA (1957 TO DATE)  
 4 REFERENCES IN FILE CAPLUS (1957 TO DATE)

#### REFERENCE 1

AN 100:187352 CA  
 TI N-Organophosphonomethylglycine N-oxides and their use to increase the  
 sucrose content of sugarcane  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 4 pp. Cont.-in-part of U.S. Ser. No. 6133,707, abandoned.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N057-00  
 NCL 071086000

CC 5-3 (Agrochemical Bioregulators)

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4435204	A	19840306	US 1980-133379	19800324
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
PRAI	US 1972-313706		19721211		
	US 1975-613707		19750915		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	Phosphonomethylglycine N-oxides, prepd. as described in US 4,062,669, increased sucrose [57-50-1] content of sugarcane when applied 2-10 wk prior to harvest, at .apprx.0.112-5.6 kg/ha. Examples are: N-phosphonomethyliminodiacetic acid N-oxide [53792-63-5], N-methyl-N-phosphonomethylglycine N-oxide [53792-84-0], and Et N,N-bis(phosphonomethyl)glycine N-oxide [69595-84-2]. These compds. increased juice purity percentage and sucrose content (Pol percent cane).				
ST	phosphonomethylglycine oxide sugarcane sucrose				
IT	Sugarcane				
	(sucrose of, organophosphonomethylglycine oxides increase of)				
IT	57-50-1, biological studies				
	RL: BIOL (Biological study)				
	(of sugarcane, organophosphonomethylglycine oxides increase of)				
IT	24569-83-3	53792-63-5	53792-64-6	53792-65-7	53792-66-8
	53792-67-9	53792-68-0	53792-69-1	53792-70-4	53792-71-5
	53792-73-7	53792-75-9	53792-76-0	53792-79-3	53792-80-6
	53792-82-8	53792-84-0	53792-86-2	69595-83-1	69595-84-2
	69595-86-4	69595-87-5	90041-38-6	90041-39-7	90041-40-0
	90041-41-1				
	RL: BIOL (Biological study)				
	(sucrose content increase by, in sugarcane)				

REFERENCE 2

AN 90:138024 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and phytotoxicant compositions containing them  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N009-36  
 NCL 071086000  
 CC 29-7 (Organometallic and Organometalloidal Compounds)  
 Section cross-reference(s): 5

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 4130412	A	19781219	US 1977-836187	19770926
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	US 4062669	A	19771213	US 1975-613708	19750915

AT 343135	B	19780510	AT 1975-7931	19751017
DK 7600538	A	19760210	DK 1976-538	19760210
DK 142162	B	19800915		
DK 142162	C	19810216		
DK 7600537	A	19760210	DK 1976-537	19760210
DK 141951	B	19800728		
DK 141951	C	19801215		
PRAI US 1972-313706		19721211		
US 1975-613708		19750909		
AT 1973-10302		19731210		
DK 1973-6678		19731210		
AB	The title compds. RO <sub>2</sub> CCH <sub>2</sub> N(O)R <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) [I, R <sub>1</sub> , R <sub>2</sub> = H, metal cation, ammonium; R, R <sub>1</sub> = alkyl; R <sub>3</sub> = C <sub>n</sub> H <sub>2n</sub> CO <sub>2</sub> R, n = 1-10] were prepd. by oxidn. of RO <sub>2</sub> CCH <sub>2</sub> NR <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) with per acids. Thus, 0.06 mol [HO <sub>2</sub> CCH <sub>2</sub> ] <sub>2</sub> NCH <sub>2</sub> P(O)(OH) <sub>2</sub> , 100 mL. HOAc, and 0.6 g H <sub>2</sub> SO <sub>4</sub> was treated with 0.21 mol H <sub>2</sub> O <sub>2</sub> at 75-80.degree. to give 9.2 g [HO <sub>2</sub> CCH <sub>2</sub> ] <sub>2</sub> N(O)CH <sub>2</sub> P(O)(OH) <sub>2</sub> (II). At 4 lb/acre II gave 100% kill of Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.			
ST	herbicide phosphonomethylglycine oxide; phytotoxicant phosphonomethylglycine oxide; oxidn phosphonomethylglycine; glycine phosphonomethyl oxide			
IT	Herbicides (phosphonomethylglycine oxides)			
IT	53792-64-6	53792-66-8	53792-78-2	53792-79-3 53792-80-6
	53792-81-7	53792-82-8	53792-83-9	
	RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study) (herbicidal activity of)			
IT	2439-99-8	5994-61-6	24569-83-3	53792-88-4 53792-89-5 69595-88-6
	RL: RCT (Reactant); RACT (Reactant or reagent) (oxidn. of)			
IT	53792-63-5P	53792-67-9P	53792-68-0P	53792-69-1P 53792-70-4P
	53792-71-5P	53792-72-6P	53792-74-8P	53792-75-9P 53792-76-0P
	53792-84-0P	53792-86-2P	69595-82-0P	69595-83-1P 69595-84-2P
	69595-85-3P	69595-86-4P	69595-87-5P	
	RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses) (prepn. and herbicidal activity of)			
IT	53792-65-7P	53792-73-7P		
	RL: SPN (Synthetic preparation); PREP (Preparation) (prepn. of)			

# REFERENCE 3

AN 90:138021 CA  
 TI N-Organo-N-phosphonomethylglycine-N-oxides and phytotoxicant compositions containing them  
 IN Franz, John E.  
 PA Monsanto Co., USA  
 SO U.S., 11 pp. Cont.-in-part of U.S. 4,062,669.  
 CODEN: USXXAM  
 DT Patent  
 LA English  
 IC A01N009-36  
 NCL 071086000  
 CC 29-7 (Organometallic and Organometalloidal Compounds)  
 Section cross-reference(s): 5  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
	-----	----	-----	-----	-----
PI	US 4131448	A	19781226	US 1977-836338	19770926



AT 792975	A	19780215	AT 1975-7929	19731210
AT 345864	B	19780815		
US 4062669	A	19771213	US 1975-613708	19750915
AT 343135	B	19780510	AT 1975-7931	19751017
DK 7600538	A	19760210	DK 1976-538	19760210
DK 142162	B	19800915		
DK 142162	C	19810216		
DK 7600537	A	19760210	DK 1976-537	19760210
DK 141951	B	19800728		
DK 141951	C	19801215		
PRAI US 1972-313706		19721211		
US 1975-613708		19750909		
AT 1973-10302		19731210		
DK 1973-6678		19731210		
AB	The title compds., RO <sub>2</sub> CCH <sub>2</sub> N(O)R <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) [I, R <sub>1</sub> , R <sub>2</sub> = H, metal cation, ammonium; R = R <sub>1</sub> , lower alkyl; R <sub>3</sub> = C <sub>1</sub> -12 alkyl, allyl, cyclohexyl, phenalkyl, phenoxyalkyl] were prepd. by oxidn. of RO <sub>2</sub> CCH <sub>2</sub> NR <sub>3</sub> CH <sub>2</sub> P(O)(OR <sub>1</sub> )(OR <sub>2</sub> ) with a peroxide. Thus, 0.06 mol (HO <sub>2</sub> CCH <sub>2</sub> ) <sub>2</sub> NCH <sub>2</sub> P(O)(OH) <sub>2</sub> , 100 mL HOAc, and 0.6 g H <sub>2</sub> SO <sub>4</sub> was treated with 0.21 mol 30% H <sub>2</sub> O <sub>2</sub> over 25 min to give 9.2 g (HO <sub>2</sub> CCH <sub>2</sub> ) <sub>2</sub> N(O)CH <sub>2</sub> P(O)(OH) <sub>2</sub> (II). At 4 lb/acre II killed Canada Thistle, Lambsquarters, Nutsedge, and Quackgrass.			
ST	herbicide phosphonomethylglycine oxide; phytotoxicant phosphonomethylglycine oxide; glycine oxide phosphonomethyl; oxidn phosphonomethylglycine			
IT	Herbicides (phosphonomethylglycine oxides)			
IT	53792-64-6	53792-66-8	53792-78-2	53792-79-3 53792-80-6
	53792-81-7	53792-82-8	53792-83-9	53792-86-2
	RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); BIOL (Biological study) (herbicidal activity of)			
IT	2439-99-8	5994-61-6	24569-83-3	53792-88-4 53792-89-5 69595-88-6
	RL: RCT (Reactant); RACT (Reactant or reagent) (oxidn. of)			
IT	53792-63-5P	53792-67-9P	53792-68-0P	53792-69-1P 53792-70-4P
	53792-71-5P	53792-72-6P	53792-73-7P	53792-74-8P 53792-75-9P
	53792-76-0P	53792-84-0P	53792-87-3P	69595-82-0P 69595-83-1P
	69595-84-2P	69595-85-3P	69595-86-4P	69595-87-5P 69595-89-7P
	69595-90-0P	69595-91-1P		
	RL: AGR (Agricultural use); BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); SPN (Synthetic preparation); BIOL (Biological study); PREP (Preparation); USES (Uses) (prepn. and herbicidal activity of)			
IT	53792-65-7P			
	RL: SPN (Synthetic preparation); PREP (Preparation) (prepn. of)			

#### REFERENCE 4

AN 82:39571 CA  
 TI N-Organo-N-phosphonomethylglycine N-oxides and their use in plant growth regulating and phytotoxic preparations  
 IN Franz, John E.  
 PA Monsanto Co.  
 SO Ger. Offen., 68 pp.  
 CODEN: GWXXBX  
 DT Patent  
 LA German  
 IC C07F; A01N  
 CC 5-3 (Agrochemicals)  
 Section cross-reference(s): 29

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	DE 2361382	A1	19740612	DE 1973-2361382	19731210
	DE 2361382	B2	19800508		
	DE 2361382	C3	19810212		
	BR 7309524	A0	19740829	BR 1973-9524	19731204
	RO 67869	P	19810622	RO 1973-76882	19731204
	NL 7316784	A	19740613	NL 1973-16784	19731207
	NL 173408	B	19830816		
	NL 173408	C	19840116		
	ES 421263	A1	19760616	ES 1973-421263	19731207
	BE 808448	A1	19740610	BE 1973-138707	19731210
	FR 2209770	A1	19740705	FR 1973-43994	19731210
	FR 2209770	B1	19781110		
	JP 49086549	A2	19740819	JP 1973-136936	19731210
	JP 52041336	B4	19771018		
	ZA 7309372	A	19741127	ZA 1973-9372	19731210
	DD 112598	C	19750420	DD 1973-20175229	19731210
	AU 7363435	A1	19750612	AU 1973-63435	19731210
	AT 7310302	A	19760415	AT 1973-10302	19731210
	AT 334129	B	19761227		
	CH 577784	A	19760730	CH 1973-17275	19731210
	GB 1449875	A	19760915	GB 1973-57150	19731210
	PL 91572	P	19770331	PL 1973-167194	19731210
	PL 94192	P	19770730	PL 1973-183652	19731210
	CS 179995	P	19771230	CS 1973-8527	19731210
	IL 43790	A1	19771230	IL 1973-43790	19731210
	AT 792975	A	19780215	AT 1975-7929	19731210
	AT 345864	B	19780815		
	CA 1032174	A1	19780530	CA 1973-187756	19731210
	SE 407804	B	19790423	SE 1973-16612	19731210
	SE 407804	C	19790802		
	HU 173367	P	19790428	HU 1973-M0890	19731210
	DK 142056	B	19800818	DK 1973-6678	19731210
	DK 142056	C	19810112		
	SU 850008	A3	19810723	SU 1973-1976101	19731210
	SU 651648	D	19790305	SU 1974-2043771	19740715
	AT 343135	B	19780510	AT 1975-7931	19751017
	DK 7600538	A	19760210	DK 1976-538	19760210
	DK 142162	B	19800915		
	DK 142162	C	19810216		
	DK 7600537	A	19760210	DK 1976-537	19760210
	DK 141951	B	19800728		
	DK 141951	C	19801215		
	ES 458382	A1	19781001	ES 1977-458382	19770502
	SE 7800073	A	19790704	SE 1978-73	19780103
	SE 436089	B	19841112		
	SE 436089	C	19850221		
PRAI	US 1972-313706		19721211		
	AT 1973-10302		19731210		
	DK 1973-6678		19731210		
AB	R1O2CCH2N(O)RCH2P(O)(OR2)(OR3) [I,R = CH2CO2R1, CH2P(O)(OR2)(OR3), or C1-12 alkyl; R1 = H, lower alkyl, or metal; R2 and R3 = H, metal, NH4 or amine] are plant growth regulators and herbicides. Thus, N-phosphonomethyliminodiacetic acid N-oxide (R = ,CH2CO2H, R1 = R2 = R3 = H) [53792-63-5] at 4.5 kg/ha controlled nutsedge in greenhouse.				
ST	phosphonomethylglycine oxide herbicide; glycine oxide herbicide				
IT	Plant hormones and regulators				
	RL: BIOL (Biological study)				
	(phosphonomethylglycine oxide)				
IT	Herbicides				

(phosphonomethylglycine oxides)

IT 2439-99-8 5994-61-6 24569-83-3 53792-88-4 53792-89-5  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (oxidn. of)

IT 53792-77-1 53792-78-2 53792-79-3 53792-80-6 53792-81-7  
 53792-82-8 53792-83-9 53792-84-0 53792-85-1 53792-87-3  
 RL: BAC (Biological activity or effector, except adverse); BSU (Biological  
 study, unclassified); BIOL (Biological study)  
 (plant growth regulator activity of)

IT 53792-86-2P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant growth regulator activity of)

IT 53792-68-0P 53792-69-1P 53792-70-4P 53792-71-5P 53792-72-6P  
 53792-73-7P 53792-74-8P 53792-75-9P 53792-76-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulating activity of)

IT 53792-63-5P 53792-64-6P 53792-65-7P 53792-66-8P 53792-67-9P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. and plant-growth regulator activity of)

=> d his

(FILE 'HOME' ENTERED AT 12:01:33 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 12:02:16 ON 12 MAY 2003

L1 E PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
 0 S E3  
 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
 E N-PHOSPHONOMETHYLIMINODIACETIC/CN  
 E PHOSPHONOMETHYLIMINODIACETIC/CN

L2 0 S E3  
 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN

L3 0 S E3  
 E ACETODISPHONIC ACID/CN  
 E METHYLAMINO DIMETHYLENE PHOSPHONIC ACID/CN

L4 1 S PHOSPHONOMETHYLIMINOACETIC ACID/CN  
 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN

FILE 'REGISTRY' ENTERED AT 12:32:32 ON 12 MAY 2003

L5 E N-PHOSPHONOMETHYLIMINODIACETIC ACID/CN  
 4 S N-PHOSPHONOMETHYLIMINODIACETIC ACID

(FILE 'HOME' ENTERED AT 14:06:09 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 14:07:01 ON 12 MAY 2003

STRUCTURE UPLOADED

L1

L2

5 S L1

FILE 'CAPLUS' ENTERED AT 14:07:26 ON 12 MAY 2003

L3

6 S L2

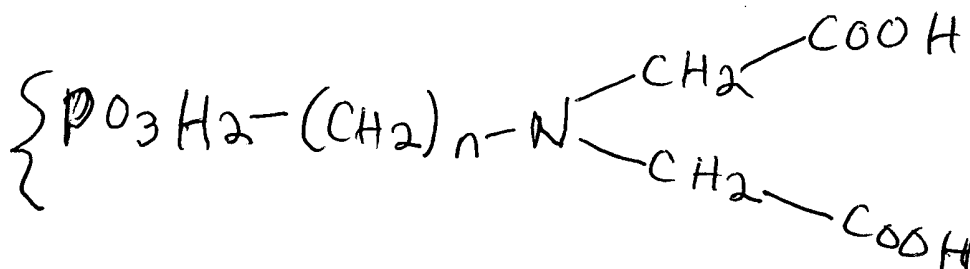
L4

272856 S CMP OR ?POLISH? OR CHEMIPOLISH? OR CHEMIMECH? OR PLANARIZ? OR

L5

0 S L3 AND L4

=>



Structure is drawn  
then search in Caplus

. => d 13 hitstr 1-6

L3 ANSWER 1 OF 6 CAPLUS COPYRIGHT 2003 ACS

IT **475095-29-5**

RL: PRP (Properties)  
(crystal structure of)

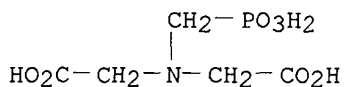
RN 475095-29-5 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
1,4-diazabicyclo[2.2.2]octane, hydrate (2:2:3) (9CI) (CA INDEX NAME)

CM 1

CRN 5994-61-6

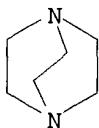
CMF C5 H10 N O7 P



CM 2

CRN 280-57-9

CMF C6 H12 N2



L3 ANSWER 2 OF 6 CAPLUS COPYRIGHT 2003 ACS

IT **87753-63-7**

RL: RCT (Reactant); RACT (Reactant or reagent)  
(oxidn. of)

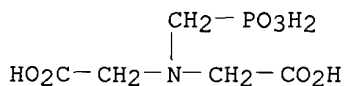
RN 87753-63-7 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
N,N'-diphenylguanidine (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 5994-61-6

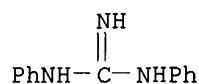
CMF C5 H10 N O7 P



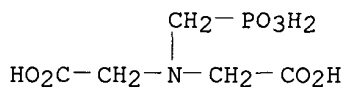
CM 2

CRN 102-06-7

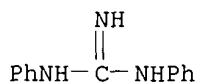
CMF C13 H13 N3



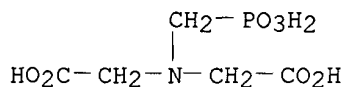
L3 ANSWER 3 OF 6 CAPLUS COPYRIGHT 2003 ACS  
 IT **87753-63-7**  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (oxidn. of)  
 RN 87753-63-7 CAPLUS  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
 N,N'-diphenylguanidine (1:1) (9CI) (CA INDEX NAME)  
 CM 1  
 CRN 5994-61-6  
 CMF C5 H10 N O7 P



CM 2  
 CRN 102-06-7  
 CMF C13 H13 N3



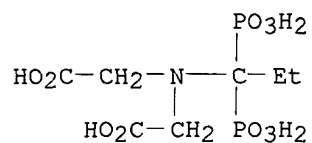
L3 ANSWER 4 OF 6 CAPLUS COPYRIGHT 2003 ACS  
 IT **81851-98-1**  
 RL: PRP (Properties)  
 (IR, NMR and photoelectron spectra of)  
 RN 81851-98-1 CAPLUS  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, labeled with deuterium,  
 tripotassium salt (9CI) (CA INDEX NAME)



● 3 K

L3 ANSWER 5 OF 6 CAPLUS COPYRIGHT 2003 ACS  
 IT **70241-53-1DP**, zinc-potassium complex  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. of)  
 RN 70241-53-1 CAPLUS

- CN Glycine, N-(carboxymethyl)-N-(1,1-diphosphonopropyl)- (9CI) (CA INDEX NAME)



L3 ANSWER 6 OF 6 CAPLUS COPYRIGHT 2003 ACS

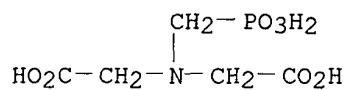
IT **59726-67-9**

RL: BIOL (Biological study)

(Kentucky bluegrass turf growth suppression by)

RN 59726-67-9 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, diammonium salt (9CI)  
(CA INDEX NAME)



● 2 NH<sub>3</sub>

=>

(FILE 'HOME' ENTERED AT 14:00:37 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 14:00:42 ON 12 MAY 2003

STRUCTURE UPLOADED

L1

L2

8 S L1

FILE 'CAPLUS' ENTERED AT 14:01:11 ON 12 MAY 2003

L3

11 S L2

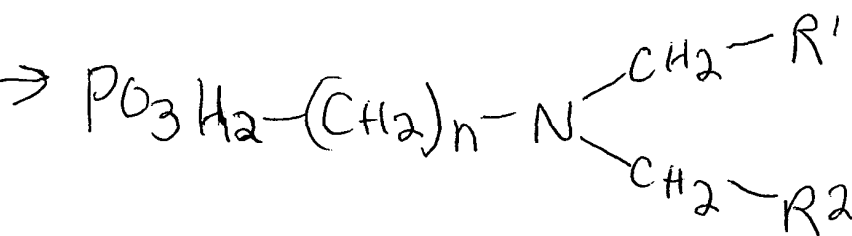
L4

183547 S CMP OR ?POLISH? OR CHEMIPOLISH? OR CHEMIMECH? OR PLANARIZ? OR

L5

0 S L3 AND L4

=>



$\text{R}', \text{R}_2 \geq 1$  of  $\text{PO}_3\text{H}_2$   
 $-\text{COOH}$



=> d hitstr

L3 ANSWER 1 OF 11 CAPLUS COPYRIGHT 2003 ACS

IT **475095-29-5**

RL: PRP (Properties)  
(crystal structure of)

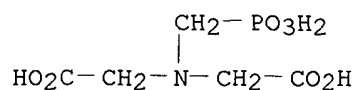
RN 475095-29-5 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
1,4-diazabicyclo[2.2.2]octane, hydrate (2:2:3) (9CI) (CA INDEX NAME)

CM 1

CRN 5994-61-6

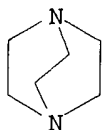
CMF C5 H10 N O7 P



CM 2

CRN 280-57-9

CMF C6 H12 N2



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L3 ANSWER 2 OF 11 CAPLUS COPYRIGHT 2003 ACS

IT **334869-24-8**

RL: PRP (Properties)  
(creation of polymer films with novel structures and properties by  
processing with inclusion compds.)

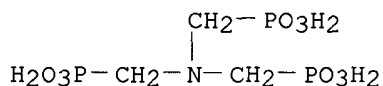
RN 334869-24-8 CAPLUS

CN .beta.-Cyclodextrin, compd. with hexaammonium  
[nitrilotris(methylene)]tris[phosphonate] (9CI) (CA INDEX NAME)

CM 1

CRN 94021-28-0

CMF C3 H12 N O9 P3 . 6 H3 N



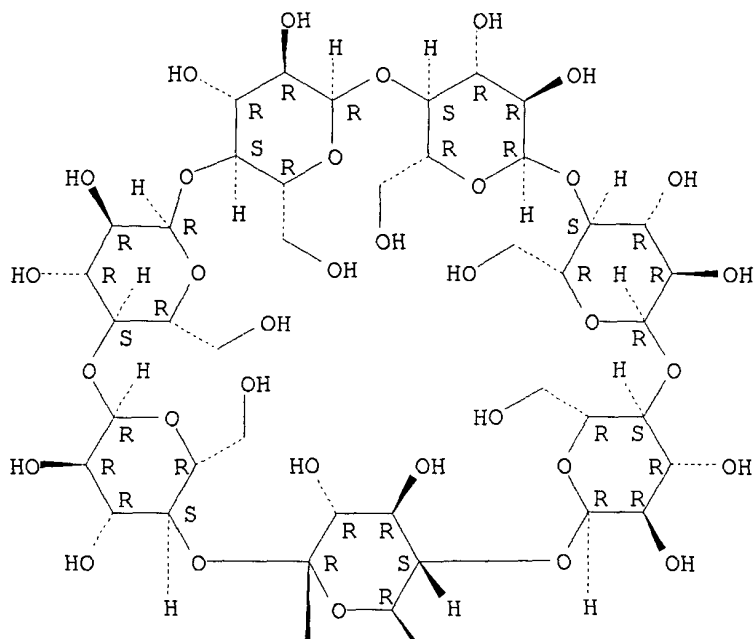
6 NH<sub>3</sub>

CM 2

CRN 7585-39-9  
CMF C42 H70 O35

Absolute stereochemistry.

PAGE 1-A



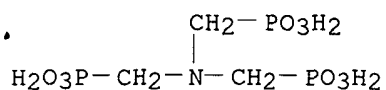
PAGE 2-A



L3 ANSWER 3 OF 11 CAPLUS COPYRIGHT 2003 ACS  
IT **334869-24-8**  
RL: MOA (Modifier or additive use); USES (Uses)  
(flame retardant; creation of novel polymer materials by processing  
with inclusion compds.)  
RN 334869-24-8 CAPLUS  
CN .beta.-Cyclodextrin, compd. with hexaammonium  
[nitrilotris(methylene)]tris[phosphonate] (9CI) (CA INDEX NAME)

CM 1

CRN 94021-28-0  
CMF C3 H12 N O9 P3 . 6 H3 N



● 6 NH<sub>3</sub>

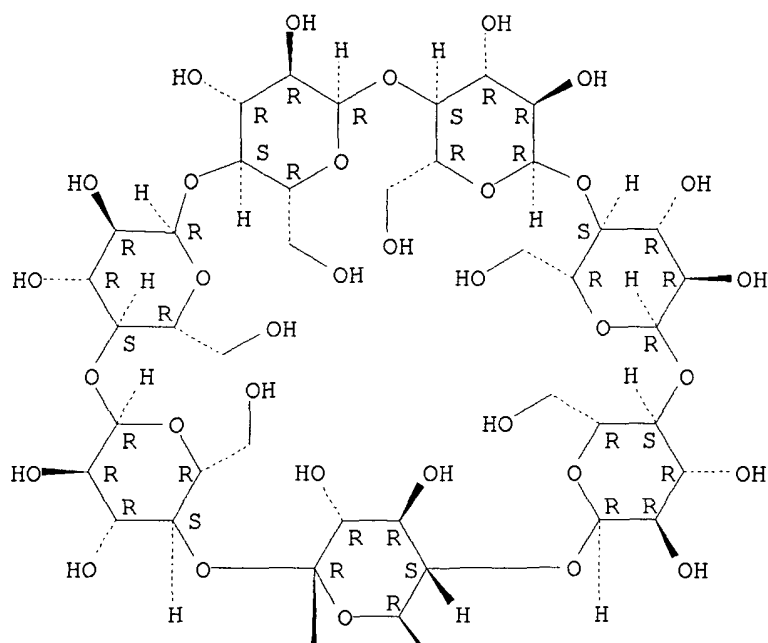
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CRN 7585-39-9

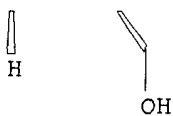
CMF C42 H70 O35

Absolute stereochemistry.

PAGE 1-A



PAGE 2-A



L3 ANSWER 4 OF 11 CAPLUS COPYRIGHT 2003 ACS

IT 334869-24-8

RL: MOA (Modifier or additive use); PRP (Properties); USES (Uses)  
(flame retardant; flame retardant-cyclodextrin inclusion compd. for  
poly(ethylene terephthalate))

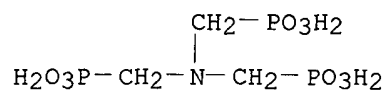
RN 334869-24-8 CAPLUS

CN .beta.-Cyclodextrin, compd. with hexaammonium  
[nitrilotris(methylene)]tris[phosphonate] (9CI) (CA INDEX NAME)

CM 1

CRN 94021-28-0

CMF C3 H12 N O9 P3 . 6 H3 N



● 6 NH<sub>3</sub>

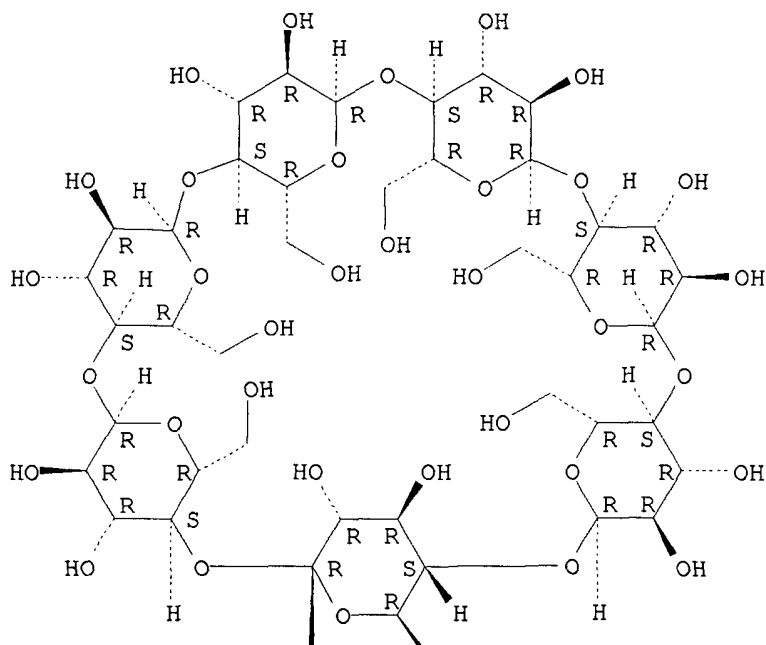
CM 2

CRN 7585-39-9

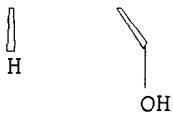
CMF C42 H70 O35

Absolute stereochemistry.

PAGE 1-A



PAGE 2-A



IT 87753-63-7

RL: RCT (Reactant); RACT (Reactant or reagent)  
(oxidn. of)

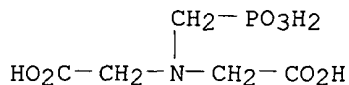
RN 87753-63-7 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
N,N'-diphenylguanidine (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 5994-61-6

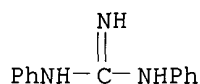
CMF C5 H10 N O7 P



CM 2

CRN 102-06-7

CMF C13 H13 N3



L3 ANSWER 6 OF 11 CAPLUS COPYRIGHT 2003 ACS

IT 87753-63-7

RL: RCT (Reactant); RACT (Reactant or reagent)  
(oxidn. of)

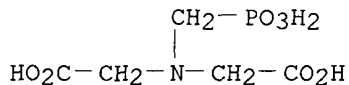
RN 87753-63-7 CAPLUS

CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, compd. with  
N,N'-diphenylguanidine (1:1) (9CI) (CA INDEX NAME)

CM 1

CRN 5994-61-6

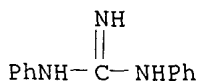
CMF C5 H10 N O7 P



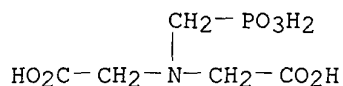
CM 2

CRN 102-06-7

CMF C13 H13 N3

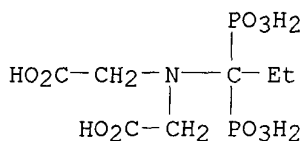


L3 ANSWER 7 OF 11 CAPLUS COPYRIGHT 2003 ACS  
 IT **81851-98-1**  
 RL: PRP (Properties)  
 (IR, NMR and photoelectron spectra of)  
 RN 81851-98-1 CAPLUS  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, labeled with deuterium,  
 tripotassium salt (9CI) (CA INDEX NAME)

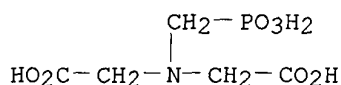


● 3 K

L3 ANSWER 8 OF 11 CAPLUS COPYRIGHT 2003 ACS  
 IT **70241-53-1DP**, zinc-potassium complex  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (prepn. of)  
 RN 70241-53-1 CAPLUS  
 CN Glycine, N-(carboxymethyl)-N-(1,1-diphosphonopropyl)- (9CI) (CA INDEX NAME)



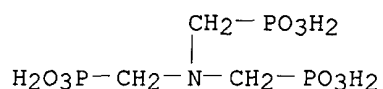
L3 ANSWER 9 OF 11 CAPLUS COPYRIGHT 2003 ACS  
 IT **59726-67-9**  
 RL: BIOL (Biological study)  
 (Kentucky bluegrass turf growth suppression by)  
 RN 59726-67-9 CAPLUS  
 CN Glycine, N-(carboxymethyl)-N-(phosphonomethyl)-, diammonium salt (9CI)  
 (CA INDEX NAME)



● 2 NH<sub>3</sub>

L3 ANSWER 10 OF 11 CAPLUS COPYRIGHT 2003 ACS  
 IT **53584-55-7**  
 RL: PRP (Properties)  
 (ir spectrum of)  
 RN 53584-55-7 CAPLUS  
 CN Phosphonic acid, [nitrilotris(methylene)]tris-, labeled with deuterium,

dipotassium salt (9CI) (CA INDEX NAME)



●2 K

L3 ANSWER 11 OF 11 CAPLUS COPYRIGHT 2003 ACS

IT 17786-99-1

RL: BIOL (Biological study)

(for hair bleaches, dyes and waving compns.)

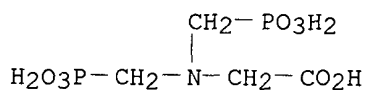
RN 17786-99-1 CAPLUS

CN Glycine, N,N-bis(phosphonomethyl)-, tetrapotassium salt, compd. with hydrogen peroxide (2:5) (8CI) (CA INDEX NAME)

CM 1

CRN 45162-17-2

CMF C4 H11 N O8 P2 . 4 K



●4 K

CM 2

CRN 7722-84-1

CMF H2 O2

HO--OH

=> d his

(FILE 'HOME' ENTERED AT 14:00:37 ON 12 MAY 2003)

FILE 'REGISTRY' ENTERED AT 14:00:42 ON 12 MAY 2003

L1 STRUCTURE UPLOADED

L2 8 S L1

FILE 'CAPLUS' ENTERED AT 14:01:11 ON 12 MAY 2003

L3 11 S L2

=> s cmp or ?polish? or chemipolish? or chemimech? or planariz? or lap? or grind?  
or abrad?

7917 CMP